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PROJECT	CUSTOMER	VEHICLE
Xtrapolis-PRASA	PRASA	236 – M4 – VFT

## RTR Vehicle Functional Static Testing TS236 M4 Report GIB0000006970



	CREATED	VERIFIED	APPROVED	DISTRIBUTION
Name	Vusumuzi ZULU	Sifiso LUKHELE	Kgomotso NKOANA	Confidentiality Category  **Restricted Project Normal**
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## Table of modifications

Rev	Date	Modifications Content	Writer
Ao	20/07/2024	Creation	Vusumuzi ZULU

## Internal validations

	Name	Function	Date	Signature
Creator	Vusumuzi ZULU	EPU Manager	20/07/2024	X Vusumuzi ZULU EPU Manager
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Approver	Kgomotso NKOANA	Test Expert	20/07/2024	X Kgomotso ATKOANA Test Expert

## **Execution Plan**

Start Date	17/07/2024
End Date	17/07/2024



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## Section 1 - Purpose / Objectives

## 1. Energy Distribution

Ensure the distribution of 110Vdc and 400Vac through the vehicle from the battery and Auxiliary converter

### 2. TCMS Network

Verify the working of the TCMS network and its core elements, i.e TRS, CRS.

#### 3. Cabin Control

Verify the cabin control functions in both normal and backup modes, their commanding of the train lines, and the TCMS response to each function.

### 4. Internal Lighting

Verify the working of all internal lighting functions.

## 5. PACIS System

Verify power supply to all PACIS network equipment.

#### 6. Train-Ground Communication

Setup the Train-to-ground systems, and verify correct installation of the antennas by VSWR test.

### 7. Rescue Mode and Emergency Disconnection

The objective of this procedure is to verify the correct operation of the emergency disconnection function, as well as the correct activation of the Back-Up mode.

### 10. Emergency Brake

The objective of this procedure is to verify all electrical components of the Emergency braking system.

### 11. Service Brake

The objective of this procedure is to verify all electrical components of the Service brake system.

### 12. Holding and Parking Brake

The objective of this procedure is to verify all electrical components of the Parking/holding brake system.

## 13. Passenger Doors

The objective of this procedure is to ensure the proper operation of the train doors.

### 14. Air Conditioning

Verify the voltage distribution to and correct operation of the HVAC system

#### 15. Fire protection

The objective of this procedure is to verify the configuration of the fire detection units, as well as the presence of the safety resistor in the auxiliary converter.

### 16. Traction and Electric Brake

The objective of this procedure is to verify all the train lines associated with the traction and electric brake systems of the train

#### 18. Vehicle Normalization

The objective of this procedure is to ensure that all connectors, panels a8nd covers are normalized.



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## Section 2 - Energy Distribution

2.2 Instructions list



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## 2.2.1 015\_NRG-Energy Distribution

I - Information

A - Action

R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Energy Distribution (SPP=015)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	ı	Initial Conditions		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	ı	All the Circuit Breakers should be OPEN		ОК		Hlawulani Nick Mabundzane - 418320	M4
10004	ı	Test bench should be connected but with no power supply		ОК		Hlawulani Nick Mabundzane - 418320	M4
10005	ı	NO 400Vac should be connected to the car		ок		Hlawulani Nick Mabundzane - 418320	M4
10006	Α	Close Circuit Breaker 15Q3 (Normal Line)		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	ı	Voltage Isolation 110Vdc		ОК		Hlawulani Nick Mabundzane - 418320	M4
10008	ı	230Vac and 400Vac Circuit breakers		ОК		Hlawulani Nick Mabundzane - 418320	M4
10009	А	Close Circuit Breaker 13Q1		ОК		Hlawulani Nick Mabundzane - 418320	M4
10010	А	Close the circuit breaker 13Q3		ОК		Hlawulani Nick Mabundzane - 418320	M4
10011	I	Normal and Permanent Power Supply		ОК		Hlawulani Nick Mabundzane - 418320	M4
10012	I	110Vdc Permanent Train Line Apply 110Vdc on -93XT304_1 pin 4 to simulate Permanent Train Line		ОК		Hlawulani Nick Mabundzane - 418320	M4
10013	А	Apply 110Vdc on the Normal Line using the external power supply		ОК		Hlawulani Nick Mabundzane - 418320	M4
10014	А	Measure 110Vdc between 90XR50.X1/1 (+) and 90XR50.X2/1 (-) (intercar connector). [Normal line]		ОК		Hlawulani Nick Mabundzane - 418320	M4
10015	ı	Permanent Line Circuit Breakers		ОК		Hlawulani Nick Mabundzane - 418320	M4
10016	А	Close Circuit Breaker 15Q4 for battery voltage above 80Vdc and close it(permanent Line)		ОК		Hlawulani Nick Mabundzane - 418320	M4
10017	ı	230Vac Circuit Breakers		ОК		Hlawulani Nick Mabundzane - 418320	M4
10018	Α	Close Circuit Breaker 13Q2		ОК		Hlawulani Nick Mabundzane - 418320	M4



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10019	Α	Close Circuit Breaker 13Q3	ОК	Hlawulani Nick Mabundzane - 418320	M4
10020	I	230Vac and 400Vac Voltage Supply	ОК	Hlawulani Nick Mabundzane - 418320	M4
10021	А	Apply 400Vac to the Vehicle, either on End1 or End2	ок	Hlawulani Nick Mabundzane - 418320	M4
10022	А	Perform a phase rotation measurement on Connector 90XR62 between phases U(X3),V(X2),W(X1) and ensure the rotation is in the correct direction	ОК	Hlawulani Nick Mabundzane - 418320	M4
10023	R	Phase rotation between U,V,W is correct	ОК	Hlawulani Nick Mabundzane - 418320	M4
10024	А	Perform a phase rotation measurement on Connector 90XR52 between phases U(X1),V(X2),W(X3) and ensure the rotation is in the correct direction	ОК	Hlawulani Nick Mabundzane - 418320	M4
10025	R	Phase rotation between U,V,W is correct	ОК	Hlawulani Nick Mabundzane - 418320	M4
10026	А	Check 230Vac between points L and N of socket -13XT1	ок	Hlawulani Nick Mabundzane - 418320	M4
10027	R	230Vac present	ОК	Hlawulani Nick Mabundzane - 418320	M4
10028	А	Check 230Vac between points L and N of socket -13XT2	ок	Hlawulani Nick Mabundzane - 418320	M4
10029	R	230Vac present	ок	Hlawulani Nick Mabundzane - 418320	M4
10030	Α	Remove connector 57XP1_10	ок	Hlawulani Nick Mabundzane - 418320	M4
10031	А	Remove connector 93XP150	ОК	Hlawulani Nick Mabundzane - 418320	M4
10032	А	Close circuit breaker 34Q1 and 57Q1	ОК	Hlawulani Nick Mabundzane - 418320	M4
10033	Α	Check 400Vac +-5% tolerance between Phases (W,V,U) on connector 57XP1_10 (10.b1,10a2,10a1)	ОК	Hlawulani Nick Mabundzane - 418320	M4
10034	R	400Vac +- 5% tolerance is measured between all three phases of 57XP1_10	ок	Hlawulani Nick Mabundzane - 418320	M4
10035	А	Check 400Vac +-5% tolerance between Phases (W,V,U) on connector 93XP150 (E2,E3,E1)	ОК	Hlawulani Nick Mabundzane - 418320	M4
10036	R	400Vac +- 5% tolerance is measured between all three phases on connector 93XP150	ОК	Hlawulani Nick Mabundzane - 418320	M4
10037	А	Put back connector 57XP1_10	OK	Hlawulani Nick Mabundzane - 418320	M4

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10038	Α	Put back connector 93XP150	ок	Hlawulani Nick Mabundzane - 418320	M4
10039	Α	Switch off the 400Vac power supply from the socket	ок	Hlawulani Nick Mabundzane - 418320	M4
10040	I	Auxiliary Converters Command	ОК	Hlawulani Nick Mabundzane - 418320	M4
10041	А	Battery Connection Train Lines Measure continuity between END 1 90XR14 pin 30 END 2 90XP24 pin 30	ОК	Hlawulani Nick Mabundzane - 418320	M4
10042	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10043	А	Battery Disconnection Train Lines Measure continuity between END 1 90XR14 pin 31 END 2 90XP24 pin 31	ОК	Hlawulani Nick Mabundzane - 418320	M4
10044	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10045	А	IES StatusTrain Lines Measure continuity between END 1 90XR15 pin 61 END 2 90XP25 pin 61 and END 1 90XR15 pin 62 END 2 90XP25 pin 62	ОК	Hlawulani Nick Mabundzane - 418320	M4
10046	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4



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## Section 3 - TCMS Network

## 3.2 Instructions list

## 3.2.1 025\_NET-TCMS Network

I - Information

A - Action

R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	TCMS Network (SPP=25)		ОК		Sinazo Mkhwa - 529940	M4
10002	ı	Initial conditions		ок		Sinazo Mkhwa - 529940	M4
10003	ı	Vehicle test bench should be configured as TC1: 1. TC1 Dataplugs 2. MCE switch set to TC1		ОК		Sinazo Mkhwa - 529940	M4
10004	А	110Vdc supply to the Normal Train line is ON		ОК		Sinazo Mkhwa - 529940	M4
10005	ı	Power Supply to the Router Switches		ок		Sinazo Mkhwa - 529940	M4
10006	ı	Power supply to the 25A10 SWITCH ETHERNET (CRS1)		ОК		Sinazo Mkhwa - 529940	M4
10007	А	Close Circuit Breaker 25Q10		ОК		Sinazo Mkhwa - 529940	M4
10008	R	CRS1 25A10 is ON		ОК		Sinazo Mkhwa - 529940	M4
10009	ı	Power supply to the 25A11 SWITCH ETHERNET (CRS2)		ок		Sinazo Mkhwa - 529940	M4
10010	А	Close Circuit Breaker 25Q11		ОК		Sinazo Mkhwa - 529940	M4
10011	R	CRS2 25A11 is ON		ок		Sinazo Mkhwa - 529940	M4
10012	ı	Power supply to the 25A14 ETHERNET REPEATER (TBR)		ОК		Sinazo Mkhwa - 529940	M4
10013	А	Close Circuit Breaker 25Q14		ОК		Sinazo Mkhwa - 529940	M4
10014	R	TBR 25A14 is ON		ОК		Sinazo Mkhwa - 529940	M4
10015	А	Close Circuit Breaker 25Q6		ОК		Sinazo Mkhwa - 529940	M4



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10016	Α	Close Circuit Breaker 25Q7	ок	Sinazo Mkhwa - 529940	M4
10017	I	Ethernet Loop	ок	Sinazo Mkhwa - 529940	M4
10018	А	For each CRS, check that the Ethernet Loop LEDs are flashing	ок	Sinazo Mkhwa - 529940	M4
10019	R	CRS1 has LEDs on ports X3 and X4 flashing	ок	Sinazo Mkhwa - 529940	M4
10020	R	CRS2 has ONLY LED on port X4 flashing	ОК	Sinazo Mkhwa - 529940	M4
10021	R	Check on the Test Bench DDU that all Router Switches are available on the network	ОК	Sinazo Mkhwa - 529940	M4
10022	I	Power Supply to the BRIOMS	ОК	Sinazo Mkhwa - 529940	M4
10023	ı	Power supply to the 25A6 BRIOM 40/10 ETH 6	ок	Sinazo Mkhwa - 529940	M4
10024	R	BRIOM 25A6 is ON	ОК	Sinazo Mkhwa - 529940	M4
10025	А	Check visually that ground braid is connected to BRIOM	ок	Sinazo Mkhwa - 529940	M4
10026	I	Power supply to the 25A7 BRIOM 40/10 ETH 7	ОК	Sinazo Mkhwa - 529940	M4
10027	R	BRIOM 25A7 is ON	ОК	Sinazo Mkhwa - 529940	M4
10028	А	Check visually that ground braid is connected to BRIOM	ок	Sinazo Mkhwa - 529940	M4

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## Section 4 - Cabin Control

## 4.2 Instructions list

## 4.2.1 020\_CAB-Cabin Control

I - Information

A - Action

R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Cabin Control (SPP=020)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	I	Train Lines		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	А	Cab Selected On Train - Train Lines  Measure continuity between END1 90XR14 pin 3 END2 90XP24 pin 3		ОК		Hlawulani Nick Mabundzane - 418320	M4
10004	R	Both pins are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4
10005	А	Cab Active TC1 Train Lines  Measure continuity between END1 90XR14 pin 4 END2 90XP24 pin 4		ок		Hlawulani Nick Mabundzane - 418320	M4
10006	R	Both pins are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	А	Cab Active TC2 Train Lines  Measure continuity between END1 90XR14 pin 5 END2 90XP24 pin 5		ок		Hlawulani Nick Mabundzane - 418320	M4
10008	R	Both pins are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4
10009	А	Master Key TC1 Train Lines  Measure continuity between END1 90XR14 pin 17 END2 90XP24 pin 17		ок		Hlawulani Nick Mabundzane - 418320	M4
10010	R	Both pins are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4



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## Section 5 - Internal Lighting

## **5.2 Instructions list**

## 5.2.1 052\_LGT-Internal Lighting

I - Information

A - Action

R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Internal Lighting (SPP=52)		ОК		Sinazo Mkhwa - 529940	M4
10002	I	Initial Conditions		ОК		Sinazo Mkhwa - 529940	M4
10003	ı	110Vdc Normal line is ON		ОК		Sinazo Mkhwa - 529940	M4
10004	I	Cleaning Lighting Command		ОК		Sinazo Mkhwa - 529940	M4
10005	А	110Vdc Permanent Train Line  Apply 110V on 93XT304_1 pin 4 to simulate permanent supply		ОК		Sinazo Mkhwa - 529940	M4
10006	А	Close Circuit Breaker 52Q3		ОК		Sinazo Mkhwa - 529940	M4
10007	А	Close Circuit Breaker 52Q4		ОК		Sinazo Mkhwa - 529940	M4
10008	А	Close Circuit Breaker 52Q5		ОК		Sinazo Mkhwa - 529940	M4
10009	R	All saloon emergency lights (low intensity) are OFF on all light modules (Left + Right).		ок		Sinazo Mkhwa - 529940	M4
10010	А	Turn Cleaning Staff Lights Switch 52S6 to ON position		ОК		Sinazo Mkhwa - 529940	M4
10011	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right).		ок		Sinazo Mkhwa - 529940	M4
10012	А	Reset Circuit Breaker 52Q5 (Open and Close)		OK		Sinazo Mkhwa - 529940	M4
10013	А	Close Circuit Breaker 52Q1		ОК		Sinazo Mkhwa - 529940	M4
10014	А	Close Circuit Breaker 52Q2		ОК		Sinazo Mkhwa - 529940	M4



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10015	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right).		ОК		Sinazo Mkhwa - 529940	M4	
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## Section 6 - PACIS System

**6.2 Instructions list** 



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## 6.2.1 054\_PIS-PACIS System

I - Information R - Result A - Action NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	PACIS System Io (SPP=054)		ОК		Mlungisi Madela - 529927	M4
10002	ı	Initial conditions		ОК		Mlungisi Madela - 529927	M4
10003	ı	110Vdc Normal line is connected and ON		ОК		Mlungisi Madela - 529927	M4
10004	I	Circuit Breakers		ОК		Mlungisi Madela - 529927	M4
10005	А	Close Circuit Breaker 54Q1		ОК		Mlungisi Madela - 529927	M4
10006	А	Close Circuit Breaker 54Q2		ОК		Mlungisi Madela - 529927	M4
10007	А	Close Circuit Breaker 54Q10		ОК		Mlungisi Madela - 529927	M4
10008	А	Close Circuit Breaker 54Q11		ОК		Mlungisi Madela - 529927	M4
10009	А	Close Circuit Breaker 55Q2		ОК		Mlungisi Madela - 529927	M4
10010	А	Close Circuit Breaker 55Q3		ОК		Mlungisi Madela - 529927	M4
10011	R	All 'Pacis System' circuit breakers are closed		ок		Mlungisi Madela - 529927	M4
10012	ı	Power Supply of Router Switches		ОК		Mlungisi Madela - 529927	M4
10013	ı	Ethernet Switch CRS1		ОК		Mlungisi Madela - 529927	M4
10014	R	CRS1 is ON		ОК		Mlungisi Madela - 529927	M4
10015	1	Ethernet Switch CRS2		ОК		Mlungisi Madela - 529927	M4
10016	R	CRS2 is ON		ОК		Mlungisi Madela - 529927	M4
10017	ı	DPAI-1		ОК		Mlungisi Madela - 529927	M4
10018	R	DPAI-1 is ON		ОК		Mlungisi Madela - 529927	M4
10019	ı	DPAI-2		ОК		Mlungisi Madela - 529927	M4
10020	R	DPAI-2 is ON		ОК		Mlungisi Madela - 529927	M4
10021	ı	Lateral Display 'LAT1'		ОК		Mlungisi Madela - 529927	M4



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10022	R	The PWR (power) LED is "ON" on the Lateral Display 'LAT1'.	ок		Mlungisi Madela - 529927	M4
10023	I	Lateral Display 'LAT2'	ок		Mlungisi Madela - 529927	M4
10024	R	The PWR (power) LED is "ON" on the Lateral Display 'LAT2'.	ОК		Mlungisi Madela - 529927	M4
10025	I	Interior Display 'INT1'	ОК		Mlungisi Madela - 529927	M4
10026	R	The PWR (power) LED is "ON" on the Interior Display 'INT1'.	ок		Mlungisi Madela - 529927	M4
10027	I	Interior Display 'INT2'	ок		Mlungisi Madela - 529927	M4
10028	R	The PWR (power) LED is "ON" on the Interior Display 'INT2' is ON.	ок		Mlungisi Madela - 529927	M4
10029	I	Impedance of Loudspeaker	ок		Mlungisi Madela - 529927	M4
10030	I	Saloon Speakers Commanded by DPAI-1	ОК		Mlungisi Madela - 529927	M4
10031	А	Measure the impedance connector '54XP1_X4' between pins: z32(+) and z30 (-).	ОК		Mlungisi Madela - 529927	M4
10032	R	Impedance Result Max : x <= 32.00 (Ohm)	ОК	29.6	Mlungisi Madela - 529927	M4
10033	I	Saloon Speakers Commanded by DPAI-2	ок		Mlungisi Madela - 529927	M4
10034	А	Measure the impedance connector '54XP2_X4' between pins: z32(+) and z30 (-).	ОК		Mlungisi Madela - 529927	M4
10035	R	Impedance Result Max : x <= 32.00 (Ohm)	ОК	29.9	Mlungisi Madela - 529927	M4



## Section 7 - Train Ground Communication

## 7.2 Instructions list

## 7.2.1 062\_ETS-ERTMS

I - Information

A - Action

R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	ERTMS (SPP=062)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	А	ERTMS Bypass Train Lines  Check continuity between END1 90XR14 pin 11 END2 90XP24 pin 11		ок		Hlawulani Nick Mabundzane - 418320	M4
10003	R	Both pins are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4
10004	А	Emergency Brake ERTMS 1 Train Lines  Check continuity between END1 90XR14 pin 18 END2 90XP24 pin 18		ок		Hlawulani Nick Mabundzane - 418320	M4
10005	R	Both pins are continuous		ок		Hlawulani Nick Mabundzane - 418320	M4
10006	ı	Emergency Brake ERTMS 2 Train Lines  Check continuity between END1 90XR14 pin 20 END2 90XP24 pin 20		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	R	Both pins are continuous		ок		Hlawulani Nick Mabundzane - 418320	M4
10008	ı	Eurobalise Antenna Cable		ОК		Hlawulani Nick Mabundzane - 418320	M4
10009	А	Check continuity between [Inter-car (LOCAL: +END1; Connector -90XR10) and Inter-car (LOCAL: +END2; connector -90XP20)] according to the image below.		ок		Hlawulani Nick Mabundzane - 418320	M4
10010	R	Eurobalise Antenna cable is correctly configured		ОК		Hlawulani Nick Mabundzane - 418320	M4



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## Section 8 - Rescue Mode and Emergency Disconnection

## 8.2 Instructions list

## 8.2.1 027\_ERM-Rescue Mode and Emergency Disconnection

I - Information

A - Action

R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Rescue Mode and Emergency Disconnection (SPP=027)		ОК		Hlawulani Nick Mabundzane - 418320	M4
10002	ı	Backup Mode		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	R	Points are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4
10004	А	Check continuity on Timer 27D1 between points A4 and B3		OK		Hlawulani Nick Mabundzane - 418320	M4
10005	А	Backup Mode Train Lines  Check continuity between END1 90XR15 pin23 END2 90XP25 pin 23 and 27K1 A1		ок		Hlawulani Nick Mabundzane - 418320	M4
10006	R	All points are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	А	Check continuity between 27K1 A2 and Ground		OK		Hlawulani Nick Mabundzane - 418320	M4
10008	R	The points are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4
10009	ı	Emergency Disconnection		ОК		Hlawulani Nick Mabundzane - 418320	M4
10010	А	Emergency Disconnection Train Lines  Check continuity between END1 90XR15 pin24 END2 90XP25 pin 24		ОК		Hlawulani Nick Mabundzane - 418320	M4
10011	R	All points are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4



**Document Reference** GIB0000006970 Version: A0

## Section 9 – Emergency Brake

## 9.2 Instructions list

## 9.2.1 044\_UBK-Emergency Brake

I - Information

A - Action

R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Emergency Brake (SPP=044)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	I	Initial Conditions		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	ı	No PEAs are activated		ОК		Hlawulani Nick Mabundzane - 418320	M4
10004	ı	110Vdc Normal power supply should be connected to the vehicle and ON		ок		Hlawulani Nick Mabundzane - 418320	M4
10005	ı	Visual Inspection		ОК		Hlawulani Nick Mabundzane - 418320	M4
10006	А	Physically and visually inspect all the Disk Break Units (DBU) and brake pads, to ensure they are securely fitted.		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	R	All the brake DBUs are correctly installed, and all the brake pads are correctly installed and locked.		ОК		Hlawulani Nick Mabundzane - 418320	M4
10008	Α	Check the piping installation		ок		Hlawulani Nick Mabundzane - 418320	M4
10009	R	All the pipes are installed on the vehicle		ОК		Hlawulani Nick Mabundzane - 418320	M4
10010	А	Check all the Passenger Emergency Alarm handles, and ensure they are connected to their respective connectors		OK		Hlawulani Nick Mabundzane - 418320	M4
10011	R	All the PEAs are installed and connected		ОК		Hlawulani Nick Mabundzane - 418320	M4
10012	ı	Train Lines		ОК		Hlawulani Nick Mabundzane - 418320	M4
10013	А	Emergency Brake Loop Train Lines  Check continuity between END1 90XR24 pin 8 END2 90XP34 pin 8		ок		Hlawulani Nick Mabundzane - 418320	M4



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10014	R	Both points are continuous	ок	Hlawulani Nick Mabundzane - 418320	M4
10015	А	Emergency Brake Loop Override Train Lines  Check continuity between END1 90XR24 pin 9 END2 90XP34 pin 9	ОК	Hlawulani Nick Mabundzane - 418320	M4
10016	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10017	I	Emergency Brake Train Line  Check continuity between END1 90XR25 pin 67 END2 90XP35 pin 67	ОК	Hlawulani Nick Mabundzane - 418320	M4
10018	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10019	А	PEA Loop OTDR Train Lines  Check continuity between END1 90XR24 pin 10 END2 90XP34 pin 10	ОК	Hlawulani Nick Mabundzane - 418320	M4
10020	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10021	А	PEA Loop Train Lines  Check continuity between END1 90XR25 pin 95 END2 90XP35 pin95	ок	Hlawulani Nick Mabundzane - 418320	M4
10022	R	Both points are continuous	ок	Hlawulani Nick Mabundzane - 418320	M4
10023	А	Close Circuit breaker 44Q1	ОК	Hlawulani Nick Mabundzane - 418320	M4

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**Emission date** 20/07/2024

## Section 10 - Service Brake

## 10.2 Instructions list

## 10.2.1 040\_SBK-Service Brake

I - Information

A - Action

R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Service Brake (SPP=040)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	ı	Initial Conditions		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	ı	No air supply to the vehicle		ОК		Hlawulani Nick Mabundzane - 418320	M4
10004	ı	All brake panel cocks are in normal position (not isolated)		OK		Hlawulani Nick Mabundzane - 418320	M4
10005	ı	110Vdc Normal power supply should be connected to the vehicle and ON		OK		Hlawulani Nick Mabundzane - 418320	M4
10006	ı	Follow the procedure in the document below to upload software onto the TBCU electronic.	×	ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	ı	Power Supply		ОК		Hlawulani Nick Mabundzane - 418320	M4
10008	А	Remove the connector 10XR12_XCB2 from the propulsion box		OK		Hlawulani Nick Mabundzane - 418320	M4
10009	А	Close Circuit Breaker 33Q1, 33Q3 and 33Q5		OK		Hlawulani Nick Mabundzane - 418320	M4
10010	А	Check the voltage on connector 10XR12_XCB2 between pins 4 (+) and 69 (-); 4(+) and 67(-); and 5(+) and 68(-)		ОК		Hlawulani Nick Mabundzane - 418320	M4
10011	R	Battery Voltage (above 80Vdc) is measured on connector 10XR12_XCB2 between pins 4 (+) and 69 (-); 4(+) and 67(-); and 5(+) and 68(-)		ОК		Hlawulani Nick Mabundzane - 418320	M4
10012	А	Open Circuit Breaker 33Q1 and 33Q3, Replace connector 10XR12_XCB2 on the propulsion box, and Close Circuit breaker 33Q1 and 33Q3		ОК		Hlawulani Nick Mabundzane - 418320	M4



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10013	Α	Remove the connector -40XP2_C2_16 from pneumatic brake panel	ок	Hlawulani Nick Mabundzane - 418320	M4
10014	А	Close Circuit Breaker 40Q1	ОК	Hlawulani Nick Mabundzane - 418320	M4
10015	Α	Check the voltage on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)	ОК	Hlawulani Nick Mabundzane - 418320	M4
10016	R	Battery Voltage (above 80Vdc) is measured on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)	ОК	Hlawulani Nick Mabundzane - 418320	M4
10017	А	Open Circuit Breaker 40Q1, Replace connector -40XP2_C2_16 on the pneumatic brake panel, and Close Circuit breaker -40Q1	ОК	Hlawulani Nick Mabundzane - 418320	M4
10018	R	The pneumatic brake panel 40A2 is ON	ОК	Hlawulani Nick Mabundzane - 418320	M4
10019	I	Train Lines	ОК	Hlawulani Nick Mabundzane - 418320	M4
10020	А	EB Reduced Train Lines  Check continuity between END1 90XR15 pin 60 END2 90XP25 pin 60	ок	Hlawulani Nick Mabundzane - 418320	M4
10021	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10022	А	Brake Applied Train Lines  Check continuity between END1 90XR15 pin 50 END2 90XP25 pin 50	ОК	Hlawulani Nick Mabundzane - 418320	M4
10023	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10024	А	Remote Isolation Train Lines  Check continuity between END1 90XR15 pin 59 END2 90XP25 pin 59	ОК	Hlawulani Nick Mabundzane - 418320	M4
10025	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4



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## Section 11 - Holding and Parking Brake

11.2 Instructions list



## Serial Tests Report TS236 - M4 - VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

**Document Reference** GIB0000006970 Version: A0

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## 11.2.1 045\_PBK-Holding and Parking Brake

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Holding and Parking Brake (SPP_045)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	I	Initial Conditions		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	А	Using the tools list on the side of your screen, record the serial number of the manometer that will be used during this test.		ОК		Hlawulani Nick Mabundzane - 418320	M4
10004	А	Check that the pressure on Test point C2.11/1 is >5bar		ОК		Hlawulani Nick Mabundzane - 418320	M4
10005	ı	Visual Inspection		ОК		Hlawulani Nick Mabundzane - 418320	M4
10006	А	Check the installation of the manual parking brake release components (lever + cable)		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	R	The lever is securely fixed (tight) and the cable is correctly attached to the bogie (there is no excess cable and all clamps are installed)		ОК		Hlawulani Nick Mabundzane - 418320	M4
10008	ı	Circuit Breakers		ОК		Hlawulani Nick Mabundzane - 418320	M4
10009	А	Close Circuit Breaker 33Q3		ОК		Hlawulani Nick Mabundzane - 418320	M4
10010	А	Close Circuit Breaker 33Q5		ОК		Hlawulani Nick Mabundzane - 418320	M4
10011	1	Parking Brake Pressure Switch		ОК		Hlawulani Nick Mabundzane - 418320	M4
10012	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_RELEASE = 1.0		ОК	1	Hlawulani Nick Mabundzane - 418320	M4
10013	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 0.0		ОК	0	Hlawulani Nick Mabundzane - 418320	M4
10014	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakerelease = 1.0		ОК	1	Hlawulani Nick Mabundzane - 418320	M4
10015	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 0.0		ОК	0	Hlawulani Nick Mabundzane - 418320	M4
10016	А	Parking Brake Applied Train Lines  Check continuity between END1 90XR15 pin 77		ок		Hlawulani Nick Mabundzane - 418320	M4



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		END2 90XP25 pin 77				
10017	R	Both points are continuous	ОК		Hlawulani Nick Mabundzane - 418320	M4
10018	А	Remote Parking Command Train Lines  Check continuity between END1 90XR15 pin 68 END2 90XP25 pin 68	ОК		Hlawulani Nick Mabundzane - 418320	M4
10019	R	Both points are continuous	ОК		Hlawulani Nick Mabundzane - 418320	M4
10020	I	Parking Brake Applied	ок		Hlawulani Nick Mabundzane - 418320	M4
10021	I	For this section of the test, ensure that the pressure on test point C2.11/1 is ALWAYS BELOW 4.8 Bar. if it goes above, turn the Isolation cock C2.3.2 to CLOSE position to drain the air	ОК		Hlawulani Nick Mabundzane - 418320	M4
10022	А	Position the Isolation cock C2.3.2 in CLOSE position. Allow the parking brake air pressure to drain to below 4.5 Bar. Use the test point C2.11/1 to verify the air pressure <4.5 Bar	ок		Hlawulani Nick Mabundzane - 418320	M4
10023	R	Pressure at test point C2.11/1 <4.5 Bar	ок		Hlawulani Nick Mabundzane - 418320	M4
10024	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_RELEASE = 0.0	ок	0	Hlawulani Nick Mabundzane - 418320	M4
10025	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakerelease = 0.0	ОК	0	Hlawulani Nick Mabundzane - 418320	M4
10026	А	Return the Isolation cock C2.3.2 to OPEN position	ОК		Hlawulani Nick Mabundzane - 418320	M4
10027	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 1.0	ОК	1	Hlawulani Nick Mabundzane - 418320	M4
10028	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 1.0	ОК	1	Hlawulani Nick Mabundzane - 418320	M4
10029	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_DC = 0.0	ОК	0	Hlawulani Nick Mabundzane - 418320	M4
10030	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakeisoldc = 0.0	ОК	0	Hlawulani Nick Mabundzane - 418320	M4
10031	R	Read Defined Variable [TT] (MPU1)li_pbk_m4parkbrakeisol = 0.0	ОК	0	Hlawulani Nick Mabundzane - 418320	M4
10032	А	Position the Isolation cock C2.3.2 in CLOSE position	ОК		Hlawulani Nick Mabundzane - 418320	M4

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10033	R	Read Defined Variable [TT] (MPU1)li_pbk_m4parkbrakeisol = 1.0	ок	1	Hlawulani Nick Mabundzane - 418320	M4
10034	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 0.0	ОК	0	Hlawulani Nick Mabundzane - 418320	M4
10035	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 0.0	ОК	0	Hlawulani Nick Mabundzane - 418320	M4
10036	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_DC = 1.0	ОК	1	Hlawulani Nick Mabundzane - 418320	M4
10037	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakeisoldc = 1.0	ОК	1	Hlawulani Nick Mabundzane - 418320	M4
10038	А	Return the Isolation cock C2.3.2 to OPEN position	ОК		Hlawulani Nick Mabundzane - 418320	M4



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## Section 12 – Air Condition

12.2 Instructions list



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## 12.2.1 057\_HVA-HVAC\_TK

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Air Conditioning (SPP=057)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	ı	Power Supply		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	А	Close Circuit Breaker 57Q2		ок		Hlawulani Nick Mabundzane - 418320	M4
10004	А	Remove Connector 57XP1_5 from HVAC Panel		ОК		Hlawulani Nick Mabundzane - 418320	M4
10005	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr11 = 0.0		ОК		Hlawulani Nick Mabundzane - 418320	M4
10006	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr21 = 0.0		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	R	Check battery voltage (above 80Vdc) between points 11 and 9 of the connector 57XP1_5		ОК		Hlawulani Nick Mabundzane - 418320	M4
10008	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr21 = 1.0		ОК		Hlawulani Nick Mabundzane - 418320	M4
10009	R	Check OVdc between points 11 and 9 of the connector 57XP1_5		ОК		Hlawulani Nick Mabundzane - 418320	M4
10010	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr11 = 1.0		ОК		Hlawulani Nick Mabundzane - 418320	M4
10011	R	Check OVdc between points 11 and 9 of the connector 57XP1_5		ОК		Hlawulani Nick Mabundzane - 418320	M4
10012	R	Check OVdc between points 10 and 9 of the connector 57XP1_5		ОК		Hlawulani Nick Mabundzane - 418320	M4
10013	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr21 = 0.0		ОК		Hlawulani Nick Mabundzane - 418320	M4
10014	А	Force [TT] (MPU1)lo_hva_m4emergventil1 = 1.0		ОК		Hlawulani Nick Mabundzane - 418320	M4



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10015	R	Check OVdc between points 11 and 9 of the connector 57XP1_5	ок	Hlawulani Nick Mabundzane - 418320	M4
10016	R	Check battery voltage (above 80Vdc) between points 10 and 9 of the connector 57XP1_5	ОК	Hlawulani Nick Mabundzane - 418320	M4
10017	А	Release [TT] (MPU1)lo_hva_m4emergventil1	ОК	Hlawulani Nick Mabundzane - 418320	M4
10018	Α	Release [TT] (MPU1)lo_hva_m4hvacinhibr11	ОК	Hlawulani Nick Mabundzane - 418320	M4
10019	А	Release [TT] (MPU1)lo_hva_m4hvacinhibr21	ОК	Hlawulani Nick Mabundzane - 418320	M4
10020	А	Put back the connector 57XP1_5 on the HVAC panel	ОК	Hlawulani Nick Mabundzane - 418320	M4
10021	I	HVAC Electronic Power Supply	ОК	Hlawulani Nick Mabundzane - 418320	M4
10022	А	Close Circuit Breaker F1 on the HVAC Panel	ОК	Hlawulani Nick Mabundzane - 418320	M4
10023	А	Turn the control switch to AUTO position on the HVAC Panel	ОК	Hlawulani Nick Mabundzane - 418320	M4
10024	R	The HVAC electronic is ON	ОК	Hlawulani Nick Mabundzane - 418320	M4
10025	А	Open Circuit Breaker F1 on the HVAC Panel	ОК	Hlawulani Nick Mabundzane - 418320	M4
10026	R	The HVAC electronic is OFF	ОК	Hlawulani Nick Mabundzane - 418320	M4
10027	Α	Close Circuit Breaker F1 on the HVAC Panel	ОК	Hlawulani Nick Mabundzane - 418320	M4
10028	I	Software Upload	ОК	Hlawulani Nick Mabundzane - 418320	M4
10029	I	Follow the procedure in the document below to upload software onto the HVAC electronic	ОК	Hlawulani Nick Mabundzane - 418320	M4
10030	А		× OK	Hlawulani Nick Mabundzane - 418320	M4
10031	А		× oĸ	Hlawulani Nick Mabundzane - 418320	M4
10032	I	Sensor's Grade	ок	Hlawulani Nick Mabundzane - 418320	M4
10033	ı	Each temperature sensor has calibrated grade information. The sensor must be setup with this information.	ОК	Hlawulani Nick Mabundzane - 418320	M4

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10034	А	The label with sensor grade information is found inside the HVAC frame, near the filter. Inside the train, open the ceiling filter access, rotate a damper and read the label.	ок		Hlawulani Nick Mabundzane - 418320	M4
10035	R	Sensor grade for HVAC Return Air (RAS) is:	ок	3	Hlawulani Nick Mabundzane - 418320	M4
10036	R	Sensor grade for HVAC Duct Air (DAS) is:	OK	5	Hlawulani Nick Mabundzane - 418320	M4
10037	R	Sensor grade for HVAC Fresh Air (FAS) is:	OK	4	Hlawulani Nick Mabundzane - 418320	M4
10038	R	Sensor grade for HVAC Duct Air 2 (DAS2) is:	ОК	3	Hlawulani Nick Mabundzane - 418320	M4
10039	А	In the maintenance software, select the "Application settings" page and click the "Sensors" tab	ОК		Hlawulani Nick Mabundzane - 418320	M4
10040	А	Enter the data found on the label for each grade. Then, click "Save settings".	 ок		Hlawulani Nick Mabundzane - 418320	M4
10041	А	Open Circuit Breaker F1 on the HVAC Panel	ок		Hlawulani Nick Mabundzane - 418320	M4
10042	ı	Checking 400Vac	OK		Hlawulani Nick Mabundzane - 418320	M4
10043	А	Ensure that the 400Vac Shore Supply is connected to the vehicle, else connect it	ОК		Hlawulani Nick Mabundzane - 418320	M4
10044	Α	Close Circuit Breaker 57Q1	OK		Hlawulani Nick Mabundzane - 418320	M4
10045	А	Measure 400Vac (+-5%) in the Terminal Block next to the connector '57XP1_10.A / '57XP1_10.B' on the HVAC Panel	OK		Hlawulani Nick Mabundzane - 418320	M4
10046	R	400Vac (+-5%) is measured between each of the phases	ОК		Hlawulani Nick Mabundzane - 418320	M4
10047	А	On the HVAC Panel, with a phasemeter, check the correct Phase Rotation between points L1- Phase R, L2- Phase S and L3- Phase T.	OK		Hlawulani Nick Mabundzane - 418320	M4
10048	R	The phase rotation is correct between all three phases	ок		Hlawulani Nick Mabundzane - 418320	M4
10049	ı	Saloon HVAC	OK		Hlawulani Nick Mabundzane - 418320	M4
10050	А	Close Circuit Breaker F1 on the HVAC Panel	ок		Hlawulani Nick Mabundzane - 418320	M4



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10051	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr21 = 1		ок	Hlawulani Nick Mabundzane - 418320	M4
10052	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr11 = 1		ок	Hlawulani Nick Mabundzane - 418320	M4
10053	Α	Force [TT] NRG_HvacM450Cmd = 0		ок	Hlawulani Nick Mabundzane - 418320	M4
10054	R	HVAC unit turns ON and starts to work		ок	Hlawulani Nick Mabundzane - 418320	M4
10055	I	Reconnect the laptop to the HVAC maintenance software using HCU Finder		OK	Hlawulani Nick Mabundzane - 418320	M4
10056	R	The Exhaust fans are Turned Off (Confirm on Forced tab that Actual exhauster speed is OFF)	The second secon	ОК	Hlawulani Nick Mabundzane - 418320	M4
10057	I	Forced Mode (Saloon HVAC)		ок	Hlawulani Nick Mabundzane - 418320	M4
10058	I	To force any mode on HVAC, please follow the manual below to open the communication channel with the HVAC. Connection should be through the HVAC Electronic Device in the HC cubicle.	×	ОК	Hlawulani Nick Mabundzane - 418320	M4
10059	I	In the maintenance software, select the 'Forced' tab, and use the "Required working mode" drop down box to force the following modes:		ок	Hlawulani Nick Mabundzane - 418320	M4
10060	ı	Ventilation Mode	The second secon	ОК	Hlawulani Nick Mabundzane - 418320	M4
10061	А	Force Ventilation mode on the Saloon HVAC		ОК	Hlawulani Nick Mabundzane - 418320	M4
10062	R	All saloon HVAC units work in Ventilation mode. Not heating/cooling		ОК	Hlawulani Nick Mabundzane - 418320	M4
10063	R	The Exhaust fans are Turned OFF		ОК	Hlawulani Nick Mabundzane - 418320	M4
10064	I	Cooling Mode		ОК	Hlawulani Nick Mabundzane - 418320	M4
10065	А	Force Cooling mode on the Saloon HVAC		ОК	Hlawulani Nick Mabundzane - 418320	M4
10066	R	All saloon HVAC units work in Cooling mode		ОК	Hlawulani Nick Mabundzane - 418320	M4
10067	R	The Exhaust fans are Turned OFF		ОК	Hlawulani Nick Mabundzane - 418320	M4
10068	I	Heating Mode		ОК	Hlawulani Nick Mabundzane - 418320	M4
10069	А	Force Heating mode on the Saloon HVAC		ок	Hlawulani Nick Mabundzane - 418320	M4



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10070	R	All saloon HVAC units work in Heating mode	ОК	Hlawulani Nick Mabundzane - 418320	M4
10071		The Exhaust fans are Turned OFF	OK	Hlawulani Nick	NA.
10071	R	A	UK	Mabundzane - 418320	M4
10072	I	Automatic Mode	ок	Hlawulani Nick Mabundzane - 418320	M4
10073	Α	Force Self-Test on the Saloon HVAC	ОК	Hlawulani Nick Mabundzane - 418320	M4
10074	R	All saloon HVAC units work according to the mode described in the "Actual working mode"	ОК	Hlawulani Nick Mabundzane - 418320	M4
10075	R	The Exhaust fans are Turned OFF	ок	Hlawulani Nick Mabundzane - 418320	M4
10076	I	HVAC Faults	ок	Hlawulani Nick Mabundzane - 418320	M4
10077	Α	Open Circuit Breaker 57Q1	ОК	Hlawulani Nick Mabundzane - 418320	M4
10078	R	All saloon HVAC units STOP working	ОК	Hlawulani Nick Mabundzane - 418320	M4
10079	Α	Close Circuit Breaker 57Q1	ок	Hlawulani Nick Mabundzane - 418320	M4
10080	R	All saloon HVAC units START working	ок	Hlawulani Nick Mabundzane - 418320	M4
10081	А	In the maintenance software, select the "Alarms / Warnings" tab	ОК	Hlawulani Nick Mabundzane - 418320	M4
10082	А	Ensure there are no active faults on the HVAC	ОК	Hlawulani Nick Mabundzane - 418320	M4
10083	I	For the next sections, walk through the whole car and physically check (feel) that the HVAC is functioning as desired	ОК	Hlawulani Nick Mabundzane - 418320	M4
10084	R	No active faults identified on the HVAC unit	ОК	Hlawulani Nick Mabundzane - 418320	M4
10085	Α	Release [TT] (MPU1)lo_hva_m4hvacinhibr11	ок	Hlawulani Nick Mabundzane - 418320	M4
10086	А	Release [TT] (MPU1)lo_hva_m4hvacinhibr21	ОК	Hlawulani Nick Mabundzane - 418320	M4
10087	Α	Release [TT] NRG_HvacM450Cmd	ок	Hlawulani Nick Mabundzane - 418320	M4
10088	1	END TEST	ок	Hlawulani Nick Mabundzane - 418320	M4



**Document Reference** GIB0000006970 Version: A0

**Emission date** 20/07/2024

#### 12.2.2 057\_HVA\_SME-HVAC\_SME

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	HVA_057 Air Conditioning		NE			M4
10002	ı	Initial conditions		NE			M4
10003	А	Car Should be Prepared with CVS running and 400V ac available in the car		NE			M4
10004	ı	HVAC AC Power Supply		NE			M4
10005	А	Close Circuit Breaker 13Q1 and 13Q5		NE			M4
10006	А	Check on the DDU if the HVAC is offline		NE			M4
10007	I	Checking 400Vac		NE			M4
10008	А	Close Circuit Breaker 57Q1		NE			M4
10009	А	Disconnect connector 57XP4_X5 and Measure 400Vac between all 3 phases which are a1- phase R, a2- Phase S and b1- phase T of connector 57XP4_X5		NE			M4
10010	R	400Vac measured between all phases		NE			M4
10011	А	On same connector 57XP4_X5, with a phasemeter, check the correct Phase Rotation between points a1- Phase R, a2-Phase S and b1- Phase T.		NE			M4
10012	R	The phase rotation is correct between all three phases		NE			M4
10013	I	Saloon HVAC		NE			M4
10014	А	Close Circuit Breaker 57Q2		NE			M4
10015	А	Allow the HVAC to initialize and check on the DDU if the HVAC is online		NE			M4
10016	R	HVAC unit is online and starts to work		NE			M4
10017	ı	HVAC web portal		NE			M4
10018	А	The attached document is a procedure on how to navigate around the maintenance	×	NE			M4



### Serial Tests Report TS236 - M4 - VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

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		software.				
10019	I	Connect the laptop to the HVAC maintenance software using web browser. Enter the following IP address on the web browser 10.136.xxx.32 xxx represents the train number Login: maint Password: maint		NE		M4
10020	R	On status tab, Active mode is off for both cab and saloon		NE		M4
10021	А	Go to Alarms tab and clear all the alarms for saloon and cabin		NE		M4
10022	I	HVAC inhib		NE		M4
10023	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr11 = 1.0		NE		M4
10024	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr21 = 1.0		NE		M4
10025	I	HVAC 50% restriction		NE		M4
10026	Α	Force [TT] NRG_HvacM450Cmd = 0		NE		M4
10027	1	Full "Self test" saloon		NE		M4
10028	I	For the following tests make sure on the webHMI tab you change contoller to be controlled by webHMI and not MPU	Tenner Marie Control of the Control	NE		M4
10029	А	Before running the full test, please click on reset test to reset the previous results.		NE		M4
10030	А	Select Full-Test on the Saloon HVAC	description of the second of t	NE		M4
10031	R	All saloon HVAC units work according to the mode described in the "ACTIVE MODE" on the status tab		NE		M4
10032	R	When the test is complete, please check if the status is showing as "TEST PASS" and the test took 3 mins +/- 2 seconds for each mode.		NE		M4
10033	I	Forced Mode (Saloon HVAC)		NE		M4
10034	ı	During all tests Walk through the whole car and physically check (feel) that the		NE		M4



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		HVAC is functioning as desired		
10035	ı	Go to maintenance tab to force the following modes	NE	M4
10036	I	Cooling Mode	NE	M4
10037	А	Select forced Cooling mode on the Saloon HVAC and let it run for 5 mins	NE	M4
10038	R	All HVAC units are cooling	NE	M4
10039	I	Heating Mode	NE	M4
10040	А	Select forced Heating mode on the Saloon HVAC and let it run for 5 mins	NE	M4
10041	R	All HVAC units are heating	NE	M4
10042	I	HVAC Faults	NE	M4
10043	А	In the maintenance software, select the "Alarms" tab	NE	M4
10044	А	Ensure there are no active faults on the HVAC for the Saloon. Use the highlighted drop down to navigate between saloon and cabin.	NE	M4
10045	R	No active faults identified on the HVAC unit	NE	M4
10046	Α	Release [TT] (MPU1)lo_hva_m4hvacinhibr11	NE	M4
10047	Α	Release [TT] (MPU1)lo_hva_m4hvacinhibr21	NE	M4
10048	Α	Release [TT] NRG_HvacM450Cmd	NE	M4
10049	I	End of test	NE	M4



**Document Reference** GIB0000006970 Version: A0

### Section 13 - Fire Protection

### 13.2 Instructions list

#### 13.2.1 067\_FSD-Fire Protection

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Fire Protection System (SPP=067)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	I	Fire Detection Train Lines		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	А	Fire Detection Train Lines  Check continuity between END1 90XR14 pin 21 END2 90XP24 pin 21		ок		Hlawulani Nick Mabundzane - 418320	M4
10004	R	Both points are continuous		ОК		Hlawulani Nick Mabundzane - 418320	M4
10005	I	Continuity Test		ОК		Hlawulani Nick Mabundzane - 418320	M4
10006	I	The following steps are continuity tests between the two points described in each step. Use a multimeter for this test.		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	А	From : [(local: +END1 -90XR13.B (pin 4))] to: [ -Inter-connector (local: +END2 - 90XP23.b pin 4)]		ОК		Hlawulani Nick Mabundzane - 418320	M4
10008	А	From : [(local: +END1 -90XR13.B (pin 5))] to: [ -Inter-connector (local: +END2 - 90XP23.b pin 5)]		ОК		Hlawulani Nick Mabundzane - 418320	M4
10009	А	From : [(local: +END1 -90XR13.A (pin 7))] to: [ -Inter-connector (local: +END2 - 90XP23.a pin 7)]		ОК		Hlawulani Nick Mabundzane - 418320	M4
10010	А	From : [(local: +END1 -90XR13.A (pin 8))] to: [ -Inter-connector (local: +END2 - 90XP23.a pin 8)]		ок		Hlawulani Nick Mabundzane - 418320	M4



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### Section 14 - Traction and Electric Brake

### 14.2 Instructions list

#### 14.2.1 033\_TRC-Traction and Electric Brake

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Traction and Electric Brake (SPP=033)		ок		Hlawulani Nick Mabundzane - 418320	M4
10002	ı	Circuit Breakers and Configuration		ОК		Hlawulani Nick Mabundzane - 418320	M4
10003	А	Close Circuit Breaker 33Q2		ОК		Hlawulani Nick Mabundzane - 418320	M4
10004	А	Close Circuit Breaker 33Q4		ОК		Hlawulani Nick Mabundzane - 418320	M4
10005	А	Close Circuit Breaker 33Q5		ОК		Hlawulani Nick Mabundzane - 418320	M4
10006	ı	Circuit Breaker 33Q1 and 33Q3 must be Opened		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	1	110Vdc Normal Traction EL Train Line Apply bridge piece between END2 90XP25 pin 49 and pin 42		ОК		Hlawulani Nick Mabundzane - 418320	M4
10008	А	Close Circuit Breaker 33Q1		ок		Hlawulani Nick Mabundzane - 418320	M4
10009	А	Close Circuit Breaker 33Q3		ОК		Hlawulani Nick Mabundzane - 418320	M4
10010	R	Read Defined Variable [TT] (TBCU4)LI_CAR_ID4 = 1.0		ОК	1	Hlawulani Nick Mabundzane - 418320	M4
10011	ı	The TBCU should appear on TCMS network on DDU screen		ок		Hlawulani Nick Mabundzane - 418320	M4
10012	ı	Train Lines		ок		Hlawulani Nick Mabundzane - 418320	M4
10013	А	Forward Train Lines  Check continuity between END1 90XR15 pin 25 END2 90XP25 pin 25		ок		Hlawulani Nick Mabundzane - 418320	M4



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10014	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10015	А	Reverse Train Lines  Check continuity between END1 90XR15 pin 30 END2 90XP25 pin 30	ОК	Hlawulani Nick Mabundzane - 418320	M4
10016	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10017	А	Traction Train Lines  Check continuity between END1 90XR15 pin 31 END2 90XP25 pin 31	OK	Hlawulani Nick Mabundzane - 418320	M4
10018	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10019	А	No Brake Train Lines  Check continuity between END1 90XR15 pin 32 END2 90XP25 pin 32	ОК	Hlawulani Nick Mabundzane - 418320	M4
10020	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10021	Α	Traction Interlock Bypass Train Lines  Check continuity between  END1 90XR14 pin 6  END2 90XP24 pin 6	ОК	Hlawulani Nick Mabundzane - 418320	M4
10022	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10023	А	Traction Interlock Train Lines  Check continuity between END1 90XR15 pin 41 END2 90XP25 pin 41 and -10XP12_XCB2 pin 8	ОК	Hlawulani Nick Mabundzane - 418320	M4
10024	R	All pins are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10025	I	110Vdc Normal Traction EL Train Line Remove bridge piece on END2 90XP25 pin 49 and pin 42	ОК	Hlawulani Nick Mabundzane - 418320	M4
10026	ı	Coolant Liquid	ОК	Hlawulani Nick Mabundzane - 418320	M4
10027	А	Check that the coolant level is at least 1/2 of the sight glass level indicator	× OK	Hlawulani Nick Mabundzane - 418320	M4
10028	R	Coolant Liquid Level is OK	ОК	Hlawulani Nick Mabundzane - 418320	M4



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10029	I End of Test	ок	Hlawulani Nick Mabundzane - 418320	M4	
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**Emission date** 20/07/2024

### Section 15 - Passenger Doors

**15.2 Instructions list** 



**Document Reference** GIB0000006970 Version: A0

**Emission date** 20/07/2024

#### 15.2.1 050\_DOR-Passenger Doors

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Passenger Doors (SPP=050)		ОК		Hlawulani Nick Mabundzane - 418320	M4
10002	ı	Initial conditions		ок		Hlawulani Nick Mabundzane - 418320	M4
10003	ı	110Vdc Normal power supply is connected to the vehicle and ON		ок		Hlawulani Nick Mabundzane - 418320	M4
10004	ı	Circuit Breakers		OK		Hlawulani Nick Mabundzane - 418320	M4
10005	А	Close Circuit Breaker 50Q1		ОК		Hlawulani Nick Mabundzane - 418320	M4
10006	R	DCU 1 is powered ON		ОК		Hlawulani Nick Mabundzane - 418320	M4
10007	R	Check on the DDU that DCU1 is online		ОК		Hlawulani Nick Mabundzane - 418320	M4
10008	А	Close Circuit Breaker 50Q2		ОК		Hlawulani Nick Mabundzane - 418320	M4
10009	R	DCU 2 is powered ON		ОК		Hlawulani Nick Mabundzane - 418320	M4
10010	R	Check on the DDU that DCU2 is online		ОК		Hlawulani Nick Mabundzane - 418320	M4
10011	А	Close Circuit Breaker 50Q3		ОК		Hlawulani Nick Mabundzane - 418320	M4
10012	R	DCU 3 is powered ON		ОК		Hlawulani Nick Mabundzane - 418320	M4
10013	R	Check on the DDU that DCU3 is online		ОК		Hlawulani Nick Mabundzane - 418320	M4
10014	А	Close Circuit Breaker 50Q4		ОК		Hlawulani Nick Mabundzane - 418320	M4
10015	R	DCU 4 is powered ON		ОК		Hlawulani Nick Mabundzane - 418320	M4
10016	R	Check on the DDU that DCU4 is online		ОК		Hlawulani Nick Mabundzane - 418320	M4
10017	Α	Close Circuit Breaker 50Q5		ОК		Hlawulani Nick Mabundzane - 418320	M4
10018	R	DCU 5 is powered ON		OK		Hlawulani Nick Mabundzane - 418320	M4
10019	R	Check on the DDU that DCU5 is online		OK		Hlawulani Nick Mabundzane - 418320	M4
10020	А	Close Circuit Breaker 50Q6		OK		Hlawulani Nick Mabundzane - 418320	M4
10021	R	DCU 6 is powered ON		OK		Hlawulani Nick Mabundzane - 418320	M4



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10022	R	Check on the DDU that DCU6 is online	ОК	Hlawulani Nick Mabundzane - 418320	M4
10023	А	Close Circuit Breaker 50Q7	ОК	Hlawulani Nick Mabundzane - 418320	M4
10024	I	Car ID Code	ок	Sinazo Mkhwa - 529940	M4
10025	А	Using the DDU on the test bench, check that all the doors on M4 are available - as in the picture below	ОК	Sinazo Mkhwa - 529940	M4
10026	R	All doors are available	ОК	Sinazo Mkhwa - 529940	M4
10027	I	Train Lines and Safety Loop	ОК	Sinazo Mkhwa - 529940	M4
10028	А	ERTMS Auth Left Train Lines  Check continuity between END1 90XR15 pin 44 END2 90XP25 pin 44	ОК	Hlawulani Nick Mabundzane - 418320	M4
10029	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10030	А	ERTMS Auth Right Train Lines  Check continuity between END1 90XR15 pin 47 END2 90XP25 pin 47	ОК	Hlawulani Nick Mabundzane - 418320	M4
10031	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10032	А	Doors Open Train Lines  Check continuity between END1 90XR15 pin 66 END2 90XP25 pin 66	ОК	Hlawulani Nick Mabundzane - 418320	M4
10033	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10034	А	Door Close Right Train Lines  Check continuity between END1 90XR15 pin 78 END2 90XP25 pin 78	ОК	Hlawulani Nick Mabundzane - 418320	M4
10035	А	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10036	А	Door Close Left Train Lines  Check continuity between END1 90XR15 pin 79 END2 90XP25 pin 79	ОК	Hlawulani Nick Mabundzane - 418320	M4
10037	R	Both points are continuous	OK	Hlawulani Nick Mabundzane - 418320	M4



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		Door Auth Left Train Lines			
10038	Α	Check continuity between END1 90XR15 pin 85 END2 90XP25 pin 85	ОК	Hlawulani Nick Mabundzane - 418320	M4
10039	R	Both points are continuous	ок	Hlawulani Nick Mabundzane - 418320	M4
10040	А	Door Auth Right Train Lines  Check continuity between END1 90XR15 pin 84 END2 90XP25 pin 84	ОК	Hlawulani Nick Mabundzane - 418320	M4
10041	R	Both points are continuous	ок	Hlawulani Nick Mabundzane - 418320	M4
10042	А	V<3km/h Train Lines  Check continuity between END1 90XR15 pin 29 END2 90XP25 pin 29	ОК	Hlawulani Nick Mabundzane - 418320	M4
10043	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10044	А	Door Auth Left Train Lines  Check continuity between END1 90XR15 pin 85 END2 90XP25 pin 85	ОК	Hlawulani Nick Mabundzane - 418320	M4
10045	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10046	А	Door Auth Right Train Lines  Check continuity between END1 90XR15 pin 84 END2 90XP25 pin 84	ок	Hlawulani Nick Mabundzane - 418320	M4
10047	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10048	А	Safety Doors Loop Train Lines  Check continuity between END1 90XR15 pin 96 END2 90XP25 pin 96	OK	Hlawulani Nick Mabundzane - 418320	M4
10049	R	Both points are continuous	ОК	Hlawulani Nick Mabundzane - 418320	M4
10050	I	Left Side Doors	ок	Sinazo Mkhwa - 529940	M4
10051	I	Door 1	ок	Sinazo Mkhwa - 529940	M4
10052	I	Use bridge pieces to apply voltage on the passenger door mechanism to simulate the following signals:  - Door Auth Left	ОК	Sinazo Mkhwa - 529940	M4



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		- V<3km/h				
10053	А	Apply bridge pieces on 50XP1_X11 between slot 2,3 and 15.	ОК		Sinazo Mkhwa - 529940	M4
10054	А	Force [TT] (MPU1)lo_dor_m4opendoorleft = 1.0	ОК		Sinazo Mkhwa - 529940	M4
10055	R	Check that the door opens in 3 sec (+1/-0)	ок		Sinazo Mkhwa - 529940	M4
10056	R	Check that the GREEN leds on both sides of the door blink while the door opens [Safety Request: Prasa8-05]	ок		Sinazo Mkhwa - 529940	M4
10057	I	Door Opening Gap	ОК		Sinazo Mkhwa - 529940	M4
10058	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Sinazo Mkhwa - 529940	M4
10059	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1398	Sinazo Mkhwa - 529940	M4
10060	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Sinazo Mkhwa - 529940	M4
10061	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1401	Sinazo Mkhwa - 529940	M4
10062	Α	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Sinazo Mkhwa - 529940	M4
10063	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1400	Sinazo Mkhwa - 529940	M4
10064	I	Door 3	ок		Sinazo Mkhwa - 529940	M4
10065	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Sinazo Mkhwa - 529940	M4
10066	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1400	Sinazo Mkhwa - 529940	M4
10067	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Sinazo Mkhwa - 529940	M4
10068	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1406	Sinazo Mkhwa - 529940	M4
10069	Α	Measure the opening gap of the door. (This measurement must be done in the	ОК		Sinazo Mkhwa - 529940	M4



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		middle of the door)				
10070	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1402	Sinazo Mkhwa - 529940	M4
10071	I	Door 5	ОК		Sinazo Mkhwa - 529940	M4
10072	I	Door Opening Gap	ОК		Sinazo Mkhwa - 529940	M4
10073	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Sinazo Mkhwa - 529940	M4
10074	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1396	Sinazo Mkhwa - 529940	M4
10075	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Sinazo Mkhwa - 529940	M4
10076	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1410	Sinazo Mkhwa - 529940	M4
10077	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Sinazo Mkhwa - 529940	M4
10078	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1406	Sinazo Mkhwa - 529940	M4
10079	I	Right Side Doors	ОК		Sinazo Mkhwa - 529940	M4
10080	ı	Door 2	ОК		Sinazo Mkhwa - 529940	M4
10081	А	Use bridge pieces to apply voltage on the passenger door mechanism to simulate the following signals: - Door Auth Right - V<3km/h	ОК		Sinazo Mkhwa - 529940	M4
10082	А	Apply bridge pieces on 50XP2_X11 between slot 2,3, and 15.	ок		Sinazo Mkhwa - 529940	M4
10083	А	Force [TT] (MPU1)lo_dor_m4opendoorright = 1.0	ОК		Sinazo Mkhwa - 529940	M4
10084	R	Check that the door opens in 3 sec (+1/-0)	ок		Sinazo Mkhwa - 529940	M4
10085	R	Check that the GREEN leds on both sides of the door blink while the door opens [Safety Request: Prasa8-05]	ОК		Sinazo Mkhwa - 529940	M4
10086	ı	Door Opening Gap	ОК		Sinazo Mkhwa - 529940	M4



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10087	Α	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door).	ОК		Sinazo Mkhwa - 529940	M4
10088	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1396	Sinazo Mkhwa - 529940	M4
10089	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Sinazo Mkhwa - 529940	M4
10090	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1410	Sinazo Mkhwa - 529940	M4
10091	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Sinazo Mkhwa - 529940	M4
10092	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1406	Sinazo Mkhwa - 529940	M4
10093	I	Door 4	ОК		Sinazo Mkhwa - 529940	M4
10094	ı	Door Opening Gap	ОК		Sinazo Mkhwa - 529940	M4
10095	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Sinazo Mkhwa - 529940	M4
10096	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1392	Sinazo Mkhwa - 529940	M4
10097	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Sinazo Mkhwa - 529940	M4
10098	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1408	Sinazo Mkhwa - 529940	M4
10099	Α	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Sinazo Mkhwa - 529940	M4
10100	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1396	Sinazo Mkhwa - 529940	M4
10101	I	Door 6	ОК		Sinazo Mkhwa - 529940	M4
10102	I	Door Opening Gap	ОК		Sinazo Mkhwa - 529940	M4
10103	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Sinazo Mkhwa - 529940	M4



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**Emission date** 20/07/2024

10104	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1390	Sinazo Mkhwa - 529940	M4
10105	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Sinazo Mkhwa - 529940	M4
10106	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1400	Sinazo Mkhwa - 529940	M4
10107	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Sinazo Mkhwa - 529940	M4
10108	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1395	Sinazo Mkhwa - 529940	M4
10109	1	Obstacle Detection	ок		Sinazo Mkhwa - 529940	M4
10110	А	Position an obstacle on the floor in the centre of the door closing line for all the doors	ок		Sinazo Mkhwa - 529940	M4
10111	А	Force [TT] (MPU1)lo_dor_m4opendoorright = 0	ок		Sinazo Mkhwa - 529940	M4
10112	А	Force [TT] (MPU1)lo_dor_m4opendoorleft = 0	ОК		Sinazo Mkhwa - 529940	M4
10113	R	The doors will hit the obstacle, reopen and try to close again 3 times. On the third attempt it will stop and stand ajar - free to be opened manually	ОК		Sinazo Mkhwa - 529940	M4
10114	А	Safety Doors Loop Train Lines  Check continuity between END1 90XR15 pin 96 END2 90XP25 pin 96	ОК		Sinazo Mkhwa - 529940	M4
10115	R	There is no continuity between the two points	ОК		Sinazo Mkhwa - 529940	M4
10116	А	Force [TT] (MPU1)lo_dor_m4opendoorright = 1	ОК		Sinazo Mkhwa - 529940	M4
10117	А	Force [TT] (MPU1)lo_dor_m4opendoorleft = 1	ок		Sinazo Mkhwa - 529940	M4
10118	R	The door opens fully	ОК		Sinazo Mkhwa - 529940	M4
10119	А	Remove the obstacle	ОК		Sinazo Mkhwa - 529940	M4
10120	А	Release [TT] (MPU1)lo_dor_m4opendoorleft	ОК		Sinazo Mkhwa - 529940	M4



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10121	А	Release [TT] (MPU1)lo_dor_m4opendoorright	ОК	Sinazo M 5299	M4
10122	А	Remove the bridge pieces on connector 50XP1_X11	ок	Sinazo M 5299	M4
10123	А	Remove the bridge pieces on connector 50XP2_X11	ок	Sinazo M 5299	M4
10124	I	End of Test	ОК	Sinazo M 5299	M4



**Document Reference** GIB0000006970 Version: A0



### Section 16 - Vehicle Normalization

### **16.2 Instructions list**

#### 16.2.1 093\_NORM-Vehicle Normalization

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Initial Conditions		ок		Sinazo Mkhwa - 529940	M4
10002	I	The VFT procedures are all completed		ОК		Sinazo Mkhwa - 529940	M4
10003	I	Vehicle Normalization Check		ОК		Sinazo Mkhwa - 529940	M4
10004	R	On LV3 all Circuit Breakers are installed and secured		ОК		Sinazo Mkhwa - 529940	M4
10005	R	On LV3 all Dataplugs are installed, tightened and earth braids are fastened		OK		Sinazo Mkhwa - 529940	M4
10006	R	On LV3 all Connectors are tightened		ОК		Sinazo Mkhwa - 529940	M4
10007	R	On LV3 there are no missing components, device, wiring or connectors.		ок		Sinazo Mkhwa - 529940	M4
10008	R	On LV6 all Dataplugs are installed, tightened and earth braids are fastened		OK		Sinazo Mkhwa - 529940	M4
10009	R	On LV6 all Connectors are tightened		ОК		Sinazo Mkhwa - 529940	M4
10010	R	On LV6 there are no missing components, device, wiring or connectors.		OK		Sinazo Mkhwa - 529940	M4
10011	R	On HC Cubicle the Controller is installed and properly tightened and its connectors are tightened		ОК		Sinazo Mkhwa - 529940	M4
10012	R	All DCUs are properly installed and secured		ОК		Sinazo Mkhwa - 529940	M4
10013	R	All Internal Displays are properly installed and secured		ОК		Sinazo Mkhwa - 529940	M4
10014	R	All Light Covers are properly installed		ОК		Sinazo Mkhwa - 529940	M4



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10015	R	All Saloon Fire Detectors are properly installed and secured	ОК	Sinazo Mkhwa - 529940	M4
10016	R	All covers are normalised inside the car	OK	Sinazo Mkhwa - 529940	M4
10017	R	On the Underframe, TBCU Agate is installed and properly tightened	ок	Sinazo Mkhwa - 529940	M4
10018	R	On the Underframe, Speed Sensors are installed and properly tightened	ок	Sinazo Mkhwa - 529940	M4
10019	R	On the LVB, all Circuit Breakers are installed and properly tightened	ОК	Sinazo Mkhwa - 529940	M4
10020	R	On the LVB, all Relays and Timers are installed and properly tightened	ОК	Sinazo Mkhwa - 529940	M4
10021	R	On the LVB, BRIOMs are installed and properly tightened	ОК	Sinazo Mkhwa - 529940	M4
10022	R	On the LVB there are no missing components, device, wiring or connectors.	ОК	Sinazo Mkhwa - 529940	M4
10023	R	On the Underframe, all Connectors are tightened	ОК	Sinazo Mkhwa - 529940	M4
10024	R	All underframe covers are normalised	ОК	Sinazo Mkhwa - 529940	M4
10025	R	On END1 the Octopus cables are disconnected from the car and properly stored.	ОК	Sinazo Mkhwa - 529940	M4
10026	R	On END2 the Octopus cables are disconnected from the car and properly stored.	ОК	Sinazo Mkhwa - 529940	M4
10027	R	The Test Bench is switched OFF and the Octopus cables are disconnected and properly stored	ОК	Sinazo Mkhwa - 529940	M4
10028	R	ALL P.Os of this car are closed	ОК	Paseka Ditlhakanyane - 491468	M4
10029	I	End Of Test	ок	Paseka Ditlhakanyane - 491468	M4



### Section 17 - Report summaries

#### 17.2 Results status

Test Instruction Sheet	Compliant	Incomplete	Non-compliant
Vehicle Normalization	Х		
Train Ground Communication	Х		
Traction and Electric Brake	Х		
TCMS Network	Х		
Service Brake	Х		
Rescue Mode and Emergency Disconnection	Х		
Passenger Doors	Х		
PACIS System	Х		
Internal Lighting	Х		
Holding and Parking Brake	Х		
Fire Protection	Х		
Energy Distribution	Х		
Emergency Brake	Х		
Cabin Control	Х		
Air Condition	X		

### 17.1 Tools used

Function	Tool name	Tool number
015_NRG	Phasemeter	Phasemeter
027_ERM	Multimeter	Multimeter 4
033_TRC	Multimeter	Multimeter 3
040_SBK	Manometer	Manometer
045_PBK	Manometer	Manometer
057_HVA	Phasemeter	Phasemeter
057_HVA_SME	Phasemeter	Phasemeter



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067_FSD	Multimeter	Multimeter 2

Vehicle	Equipment	Expected version	Version loaded
M4			