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PROJECT	CUSTOMER	VEHICLE
Xtrapolis-PRASA	PRASA	219 - M4 - VFT

RTR Vehicle Functional Static Testing TS219 M4 Report GIB000006421



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Ao	06/05/2024	Creation	Lindani NGUBANE

Internal validations

	Name	Function	Date	Signature
Creator	Lindani NGUBANE	EPU Manager	06/05/2024	Lindani NGUBANE EPU Manager
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Execution Plan

Start Date	24/04/2024
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Section 1 – Purpose / Objectives



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Section 2 - Energy Distribution

2.3 Instructions list



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2.3.1 015_NRG-Energy Distribution

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Energy Distribution (SPP=015)		ок		Nqobile Chirwa - 484648	M4
10002	ı	Initial Conditions		ОК		Nqobile Chirwa - 484648	M4
10003	I	All the Circuit Breakers should be OPEN		OK		Nqobile Chirwa - 484648	M4
10004	ı	Test bench should be connected but with no power supply		OK		Nqobile Chirwa - 484648	M4
10005	ı	NO 400Vac should be connected to the car		ОК		Nqobile Chirwa - 484648	M4
10006	А	Close Circuit Breaker 15Q3 (Normal Line)		ОК		Nqobile Chirwa - 484648	M4
10007	I	Voltage Isolation 110Vdc		ОК		Nqobile Chirwa - 484648	M4
10008	ı	230Vac and 400Vac Circuit breakers		ОК		Nqobile Chirwa - 484648	M4
10009	А	Close Circuit Breaker 13Q1		ОК		Nqobile Chirwa - 484648	M4
10010	А	Close the circuit breaker 13Q3		ОК		Nqobile Chirwa - 484648	M4
10011	ı	Normal and Permanent Power Supply		ОК		Nqobile Chirwa - 484648	M4
10012	ı	110Vdc Permanent Train Line Apply 110Vdc on -93XT304_1 pin 4 to simulate Permanent Train Line		ОК		Nqobile Chirwa - 484648	M4
10013	А	Apply 110Vdc on the Normal Line using the external power supply		ОК		Nqobile Chirwa - 484648	M4
10014	А	Measure 110Vdc between 90XR50.X1/1 (+) and 90XR50.X2/1 (-) (intercar connector). [Normal line]		ОК		Nqobile Chirwa - 484648	M4
10015	ı	Permanent Line Circuit Breakers		ок		Nqobile Chirwa - 484648	M4
10016	А	Close Circuit Breaker 15Q4 for battery voltage above 80Vdc and close it(permanent Line)		ок		Nqobile Chirwa - 484648	M4



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10017	I	230Vac Circuit Breakers	ок	Ngobile Chirwa - 484648	M4
10018	Α	Close Circuit Breaker 13Q2	ок	Nqobile Chirwa - 484648	M4
10019	А	Close Circuit Breaker 13Q3	ОК	Nqobile Chirwa - 484648	M4
10020	I	230Vac and 400Vac Voltage Supply	ОК	Nqobile Chirwa - 484648	M4
10021	А	Apply 400Vac to the Vehicle, either on End1 or End2	ОК	Nqobile Chirwa - 484648	M4
10022	А	Perform a phase rotation measurement on Connector 90XR62 between phases U(X3),V(X2),W(X1) and ensure the rotation is in the correct direction	OK	Nqobile Chirwa - 484648	M4
10023	R	Phase rotation between U,V,W is correct	ОК	Nqobile Chirwa - 484648	M4
10024	А	Perform a phase rotation measurement on Connector 90XR52 between phases U(X1),V(X2),W(X3) and ensure the rotation is in the correct direction	OK	Nqobile Chirwa - 484648	M4
10025	R	Phase rotation between U,V,W is correct	ОК	Nqobile Chirwa - 484648	M4
10026	А	Check 230Vac between points L and N of socket -13XT1	ОК	Nqobile Chirwa - 484648	M4
10027	R	230Vac present	ОК	Nqobile Chirwa - 484648	M4
10028	А	Check 230Vac between points L and N of socket -13XT2	ОК	Nqobile Chirwa - 484648	M4
10029	R	230Vac present	ОК	Nqobile Chirwa - 484648	M4
10030	А	Remove connector 57XP1_10	ОК	Nqobile Chirwa - 484648	M4
10031	Α	Remove connector 93XP150	ОК	Nqobile Chirwa - 484648	M4
10032	Α	Close circuit breaker 34Q1 and 57Q1	ОК	Nqobile Chirwa - 484648	M4
10033	А	Check 400Vac +-5% tolerance between Phases (W,V,U) on connector 57XP1_10 (10.b1,10a2,10a1)	ОК	Nqobile Chirwa - 484648	M4
10034	R	400Vac +- 5% tolerance is measured between all three phases of 57XP1_10	ОК	Nqobile Chirwa - 484648	M4
10035	А	Check 400Vac +-5% tolerance between Phases (W,V,U) on connector 93XP150	ОК	Ngobile Chirwa - 484648	M4



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		(E2,E3,E1)			
10036	R	400Vac +- 5% tolerance is measured between all three phases on connector 93XP150	ОК	Nqobile Chirwa - 484648	M4
10037	А	Put back connector 57XP1_10	OK	Ngobile Chirwa - 484648	M4
10038	А	Put back connector 93XP150	OK	Nqobile Chirwa - 484648	M4
10039	А	Switch off the 400Vac power supply from the socket	ОК	Nqobile Chirwa - 484648	M4
10040	I	Auxiliary Converters Command	OK	Ngobile Chirwa - 484648	M4
10041	А	Battery Connection Train Lines Measure continuity between END 1 90XR14 pin 30 END 2 90XP24 pin 30	OK	Nqobile Chirwa - 484648	M4
10042	R	Both points are continuous	ОК	Nqobile Chirwa - 484648	M4
10043	А	Battery Disconnection Train Lines Measure continuity between END 1 90XR14 pin 31 END 2 90XP24 pin 31	ОК	Nqobile Chirwa - 484648	M4
10044	R	Both points are continuous	OK	Nqobile Chirwa - 484648	M4
10045	А	IES StatusTrain Lines Measure continuity between END 1 90XR15 pin 61 END 2 90XP25 pin 61 and END 1 90XR15 pin 62 END 2 90XP25 pin 62	ОК	Nqobile Chirwa - 484648	M4
10046	R	Both points are continuous	OK	Nqobile Chirwa - 484648	M4



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Section 3 – TCMS Network

3.3 Instructions list



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3.3.1 025_NET-TCMS Network

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	TCMS Network (SPP=25)		ок		Nqobile Chirwa - 484648	M4
10002	ı	Initial conditions		ОК		Nqobile Chirwa - 484648	M4
10003	ı	Vehicle test bench should be configured as TC1: 1. TC1 Dataplugs 2. MCE switch set to TC1		ОК		Nqobile Chirwa - 484648	M4
10004	A	110Vdc supply to the Normal Train line is ON		ОК		Ngobile Chirwa - 484648	M4
10005	ı	Power Supply to the Router Switches		ОК		Nqobile Chirwa - 484648	M4
10006	ı	Power supply to the 25A10 SWITCH ETHERNET (CRS1)		OK		Nqobile Chirwa - 484648	M4
10007	А	Close Circuit Breaker 25Q10		ОК		Nqobile Chirwa - 484648	M4
10008	R	CRS1 25A10 is ON		ОК		Nqobile Chirwa - 484648	M4
10009	ı	Power supply to the 25A11 SWITCH ETHERNET (CRS2)		OK		Nqobile Chirwa - 484648	M4
10010	А	Close Circuit Breaker 25Q11		ОК		Nqobile Chirwa - 484648	M4
10011	R	CRS2 25A11 is ON		ок		Nqobile Chirwa - 484648	M4
10012	ı	Power supply to the 25A14 ETHERNET REPEATER (TBR)		OK		Nqobile Chirwa - 484648	M4
10013	А	Close Circuit Breaker 25Q14		ОК		Nqobile Chirwa - 484648	M4
10014	R	TBR 25A14 is ON		ок		Nqobile Chirwa - 484648	M4
10015	А	Close Circuit Breaker 25Q6		ок		Nqobile Chirwa - 484648	M4
10016	А	Close Circuit Breaker 25Q7		OK		Nqobile Chirwa - 484648	M4
10017	ı	Ethernet Loop		ОК		Nqobile Chirwa - 484648	M4



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10018	Α	For each CRS, check that the Ethernet Loop LEDs are flashing	ок	Nqobile Chirwa - 484648	M4
10019	R	CRS1 has LEDs on ports X3 and X4 flashing	ОК	Nqobile Chirwa - 484648	M4
10020	R	CRS2 has ONLY LED on port X4 flashing	OK	Nqobile Chirwa - 484648	M4
10021	R	Check on the Test Bench DDU that all Router Switches are available on the network	ОК	Nqobile Chirwa - 484648	M4
10022	ı	Power Supply to the BRIOMS	OK	Nqobile Chirwa - 484648	M4
10023	I	Power supply to the 25A6 BRIOM 40/10 ETH 6	ОК	Nqobile Chirwa - 484648	M4
10024	R	BRIOM 25A6 is ON	OK	Nqobile Chirwa - 484648	M4
10025	А	Check visually that ground braid is connected to BRIOM	ОК	Nqobile Chirwa - 484648	M4
10026	I	Power supply to the 25A7 BRIOM 40/10 ETH 7	ОК	Nqobile Chirwa - 484648	M4
10027	R	BRIOM 25A7 is ON	ОК	Ngobile Chirwa - 484648	M4
10028	А	Check visually that ground braid is connected to BRIOM	ОК	Nqobile Chirwa - 484648	M4

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Section 4 - Cabin Control

4.3 Instructions list

4.3.1 020_CAB-Cabin Control

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Cabin Control (SPP=020)		OK		Anthonia Mabowa - 494131	M4
10002	ı	Train Lines		OK		Anthonia Mabowa - 494131	M4
10003	А	Cab Selected On Train - Train Lines Measure continuity between END1 90XR14 pin 3 END2 90XP24 pin 3		ОК		Anthonia Mabowa - 494131	M4
10004	R	Both pins are continuous		ОК		Anthonia Mabowa - 494131	M4
10005	А	Cab Active TC1 Train Lines Measure continuity between END1 90XR14 pin 4 END2 90XP24 pin 4		ОК		Anthonia Mabowa - 494131	M4
10006	R	Both pins are continuous		ОК		Anthonia Mabowa - 494131	M4
10007	А	Cab Active TC2 Train Lines Measure continuity between END1 90XR14 pin 5 END2 90XP24 pin 5		ок		Anthonia Mabowa - 494131	M4
10008	R	Both pins are continuous		ОК		Anthonia Mabowa - 494131	M4
10009	А	Master Key TC1 Train Lines Measure continuity between END1 90XR14 pin 17 END2 90XP24 pin 17		ок		Anthonia Mabowa - 494131	M4
10010	R	Both pins are continuous		ОК		Anthonia Mabowa - 494131	M4



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Section 5 - Internal Lighting

5.3 Instructions list

5.3.1 052_LGT-Internal Lighting

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Internal Lighting (SPP=52)		OK		Goitsemodimo Kgatitswe - 526511	M4
10002	I	Initial Conditions		OK		Goitsemodimo Kgatitswe - 526511	M4
10003	I	110Vdc Normal line is ON		ОК		Goitsemodimo Kgatitswe - 526511	M4
10004	I	Cleaning Lighting Command		ОК		Goitsemodimo Kgatitswe - 526511	M4
10005	А	110Vdc Permanent Train Line Apply 110V on 93XT304_1 pin 4 to simulate permanent supply		ОК		Goitsemodimo Kgatitswe - 526511	M4
10006	А	Close Circuit Breaker 52Q3		ОК		Goitsemodimo Kgatitswe - 526511	M4
10007	А	Close Circuit Breaker 52Q4		OK		Goitsemodimo Kgatitswe - 526511	M4
10008	А	Close Circuit Breaker 52Q5		ОК		Goitsemodimo Kgatitswe - 526511	M4
10009	R	All saloon emergency lights (low intensity) are OFF on all light modules (Left + Right).		ОК		Goitsemodimo Kgatitswe - 526511	M4
10010	А	Turn Cleaning Staff Lights Switch 52S6 to ON position		ОК		Goitsemodimo Kgatitswe - 526511	M4
10011	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right).		ОК		Goitsemodimo Kgatitswe - 526511	M4
10012	А	Reset Circuit Breaker 52Q5 (Open and Close)		ОК		Goitsemodimo Kgatitswe - 526511	M4
10013	А	Close Circuit Breaker 52Q1		OK		Goitsemodimo Kgatitswe - 526511	M4



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10014	А	Close Circuit Breaker 52Q2	ОК	Goitsemodimo Kgatitswe - 526511	M4
10015	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right).	ОК	Goitsemodimo Kgatitswe - 526511	M4



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Section 6 - PACIS System

6.3 Instructions list



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6.3.1 054_PIS-PACIS System

I - Information R - Result NE - Not Executed A - Action

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	PACIS System Io (SPP=054)		ок		Nqobile Chirwa - 484648	M4
10002	ı	Initial conditions		ОК		Nqobile Chirwa - 484648	M4
10003	ı	110Vdc Normal line is connected and ON		ОК		Nqobile Chirwa - 484648	M4
10004	ı	Circuit Breakers		ОК		Nqobile Chirwa - 484648	M4
10005	А	Close Circuit Breaker 54Q1		ОК		Nqobile Chirwa - 484648	M4
10006	А	Close Circuit Breaker 54Q2		ОК		Nqobile Chirwa - 484648	M4
10007	А	Close Circuit Breaker 54Q10		OK		Nqobile Chirwa - 484648	M4
10008	Α	Close Circuit Breaker 54Q11		ок		Nqobile Chirwa - 484648	M4
10009	Α	Close Circuit Breaker 55Q2		ок		Nqobile Chirwa - 484648	M4
10010	Α	Close Circuit Breaker 55Q3		ок		Nqobile Chirwa - 484648	M4
10011	R	All 'Pacis System' circuit breakers are closed		OK		Nqobile Chirwa - 484648	M4
10012	ı	Power Supply of Router Switches		ОК		Nqobile Chirwa - 484648	M4
10013	ı	Ethernet Switch CRS1		ОК		Nqobile Chirwa - 484648	M4
10014	R	CRS1 is ON		ОК		Nqobile Chirwa - 484648	M4
10015	ı	Ethernet Switch CRS2		ок		Nqobile Chirwa - 484648	M4
10016	R	CRS2 is ON		ок		Nqobile Chirwa - 484648	M4
10017	ı	DPAI-1		ок		Nqobile Chirwa - 484648	M4
10018	R	DPAI-1 is ON		ок		Nqobile Chirwa - 484648	M4
10019	ı	DPAI-2		ок		Nqobile Chirwa - 484648	M4
10020	R	DPAI-2 is ON		ОК		Nqobile Chirwa - 484648	M4



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10024	R	The PWR (power) LED is "ON" on the Lateral Display 'LAT2'.	ОК		Ngobile Chirwa -	M4
10024	R	,	ОК		Nqobile Chirwa - 484648	M4
10025	ı	Interior Display 'INT1'	ОК		Nqobile Chirwa - 484648	M4
10026	R	The PWR (power) LED is "ON" on the Interior Display 'INT1'.	ОК		Nqobile Chirwa - 484648	M4
10027	I	Interior Display 'INT2'	ОК		Ngobile Chirwa - 484648	M4
10028	R	The PWR (power) LED is "ON" on the Interior Display 'INT2' is ON.	ОК		Nqobile Chirwa - 484648	M4
10029	I	Impedance of Loudspeaker	ОК		Ngobile Chirwa - 484648	M4
10030	ı	Saloon Speakers Commanded by DPAI-1	ОК		Nqobile Chirwa - 484648	M4
10031	А	Measure the impedance connector '54XP1_X4' between pins: z32(+) and z30 (-).	ОК		Nqobile Chirwa - 484648	M4
10032	R	Impedance Result Max : x <= 32.00 (Ohm)	ОК	29.7	Nqobile Chirwa - 484648	M4
10033	I	Saloon Speakers Commanded by DPAI-2	ОК		Nqobile Chirwa - 484648	M4
10034	А	Measure the impedance connector '54XP2_X4' between pins: z32(+) and z30 (-).	OK		Nqobile Chirwa - 484648	M4
10035	R	Impedance Result Max : x <= 32.00 (Ohm)	ОК	30.5	Nqobile Chirwa - 484648	M4



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Section 7 – Train Ground Communication

7.3 Instructions list

7.3.1 062_ETS-ERTMS

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	ERTMS (SPP=062)		ок		Anthonia Mabowa - 494131	M4
10002	А	ERTMS Bypass Train Lines Check continuity between END1 90XR14 pin 11 END2 90XP24 pin 11		ОК		Anthonia Mabowa - 494131	M4
10003	R	Both pins are continuous		ОК		Anthonia Mabowa - 494131	M4
10004	А	Emergency Brake ERTMS 1 Train Lines Check continuity between END1 90XR14 pin 18 END2 90XP24 pin 18		ОК		Anthonia Mabowa - 494131	M4
10005	R	Both pins are continuous		ОК		Anthonia Mabowa - 494131	M4
10006	I	Emergency Brake ERTMS 2 Train Lines Check continuity between END1 90XR14 pin 20 END2 90XP24 pin 20		ок		Anthonia Mabowa - 494131	M4
10007	R	Both pins are continuous		ОК		Anthonia Mabowa - 494131	M4
10008	ı	Eurobalise Antenna Cable		ок		Anthonia Mabowa - 494131	M4
10009	А	Check continuity between [Inter-car (LOCAL: +END1; Connector -90XR10) and Inter-car (LOCAL: +END2; connector -90XP20)] according to the image below.	C Mary	ОК		Anthonia Mabowa - 494131	M4



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Eurobalise Antenna cable is correctly 10010 R CONFigured OK	Anthonia Mabowa - M4 494131
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Section 8 - Rescue Mode and Emergency Disconnection

8.3 Instructions list

8.3.1 027_ERM-Rescue Mode and Emergency Disconnection

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Rescue Mode and Emergency Disconnection (SPP=027)		ОК		Anthonia Mabowa - 494131	M4
10002	ı	Backup Mode		OK		Anthonia Mabowa - 494131	M4
10003	R	Points are continuous		ОК		Anthonia Mabowa - 494131	M4
10004	А	Check continuity on Timer 27D1 between points A4 and B3		ОК		Anthonia Mabowa - 494131	M4
10005	А	Backup Mode Train Lines Check continuity between END1 90XR15 pin23 END2 90XP25 pin 23 and 27K1 A1		ок		Anthonia Mabowa - 494131	M4
10006	R	All points are continuous		ОК		Anthonia Mabowa - 494131	M4
10007	А	Check continuity between 27K1 A2 and Ground		ОК		Anthonia Mabowa - 494131	M4
10008	R	The points are continuous		OK		Anthonia Mabowa - 494131	M4
10009	ı	Emergency Disconnection		ОК		Anthonia Mabowa - 494131	M4
10010	А	Emergency Disconnection Train Lines Check continuity between END1 90XR15 pin24 END2 90XP25 pin 24		ок		Anthonia Mabowa - 494131	M4
10011	R	All points are continuous		ОК		Anthonia Mabowa - 494131	M4



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Section 9 – Emergency Brake

9.3 Instructions list

9.3.1 044_UBK-Emergency Brake

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Emergency Brake (SPP=044)		ок		Anthonia Mabowa - 494131	M4
10002	ı	Initial Conditions		ок		Anthonia Mabowa - 494131	M4
10003	I	No PEAs are activated		ОК		Anthonia Mabowa - 494131	M4
10004	ı	110Vdc Normal power supply should be connected to the vehicle and ON		ОК		Anthonia Mabowa - 494131	M4
10005	ı	Visual Inspection		ок		Anthonia Mabowa - 494131	M4
10006	А	Physically and visually inspect all the Disk Break Units (DBU) and brake pads, to ensure they are securely fitted.	Co Co	ОК		Anthonia Mabowa - 494131	M4
10007	R	All the brake DBUs are correctly installed, and all the brake pads are correctly installed and locked.		ОК		Anthonia Mabowa - 494131	M4
10008	А	Check the piping installation		ок		Anthonia Mabowa - 494131	M4
10009	R	All the pipes are installed on the vehicle		ок		Anthonia Mabowa - 494131	M4
10010	A	Check all the Passenger Emergency Alarm handles, and ensure they are connected to their respective connectors		ок		Anthonia Mabowa - 494131	M4
10011	R	All the PEAs are installed and connected		ок		Anthonia Mabowa - 494131	M4
10012	I	Train Lines		ОК		Anthonia Mabowa - 494131	M4
10013	А	Emergency Brake Loop Train Lines Check continuity between END1 90XR24 pin 8		ок		Anthonia Mabowa - 494131	M4



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		END2 90XP34 pin 8			
10014	R	Both points are continuous	ОК	Anthonia Mabowa - 494131	M4
10015	А	Emergency Brake Loop Override Train Lines Check continuity between END1 90XR24 pin 9 END2 90XP34 pin 9	ок	Anthonia Mabowa - 494131	M4
10016	R	Both points are continuous	ОК	Anthonia Mabowa - 494131	M4
10017	I	Emergency Brake Train Line Check continuity between END1 90XR25 pin 67 END2 90XP35 pin 67	ок	Anthonia Mabowa - 494131	M4
10018	R	Both points are continuous	ок	Anthonia Mabowa - 494131	M4
10019	А	PEA Loop OTDR Train Lines Check continuity between END1 90XR24 pin 10 END2 90XP34 pin 10	ок	Anthonia Mabowa - 494131	M4
10020	R	Both points are continuous	ок	Anthonia Mabowa - 494131	M4

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Section 10 - Service Brake

10.3 Instructions list

10.3.1 040_SBK-Service Brake

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Service Brake (SPP=040)		ок		Goitsemodimo Kgatitswe - 526511	M4
10002	ı	Initial Conditions		ОК		Goitsemodimo Kgatitswe - 526511	M4
10003	ı	No air supply to the vehicle		ОК		Goitsemodimo Kgatitswe - 526511	M4
10004	ı	All brake panel cocks are in normal position (not isolated)		ОК		Goitsemodimo Kgatitswe - 526511	M4
10005	ı	110Vdc Normal power supply should be connected to the vehicle and ON		ОК		Goitsemodimo Kgatitswe - 526511	M4
10006	I	Follow the procedure in the document below to upload software onto the TBCU electronic.	×	ОК		Goitsemodimo Kgatitswe - 526511	M4
10007	ı	Power Supply		ОК		Goitsemodimo Kgatitswe - 526511	M4
10008	А	Remove the connector 10XR12_XCB2 from the propulsion box		ОК		Goitsemodimo Kgatitswe - 526511	M4
10009	А	Close Circuit Breaker 33Q1, 33Q3 and 33Q5		ОК		Goitsemodimo Kgatitswe - 526511	M4
10010	А	Check the voltage on connector 10XR12_XCB2 between pins 4 (+) and 69 (-); 4(+) and 67(-); and 5(+) and 68(-)		ОК		Goitsemodimo Kgatitswe - 526511	M4
10011	R	Battery Voltage (above 80Vdc) is measured on connector 10XR12_XCB2 between pins 4 (+) and 69 (-); 4(+) and 67(-); and 5(+) and 68(-)		ОК		Goitsemodimo Kgatitswe - 526511	M4
10012	А	Open Circuit Breaker 33Q1 and 33Q3, Replace connector 10XR12_XCB2 on the propulsion box, and Close Circuit breaker		ОК		Goitsemodimo Kgatitswe - 526511	M4

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		33Q1 and 33Q3			
10013	А	Remove the connector -40XP2_C2_16 from pneumatic brake panel	ок	Goitsemodimo Kgatitswe - 526511	M4
10014	А	Close Circuit Breaker 40Q1	ОК	Goitsemodimo Kgatitswe - 526511	M4
10015	Α	Check the voltage on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)	ок	Goitsemodimo Kgatitswe - 526511	M4
10016	R	Battery Voltage (above 80Vdc) is measured on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)	ОК	Goitsemodimo Kgatitswe - 526511	M4
10017	А	Open Circuit Breaker 40Q1, Replace connector -40XP2_C2_16 on the pneumatic brake panel, and Close Circuit breaker -40Q1	ОК	Goitsemodimo Kgatitswe - 526511	M4
10018	R	The pneumatic brake panel 40A2 is ON	ОК	Goitsemodimo Kgatitswe - 526511	M4
10019	I	Train Lines	OK	Goitsemodimo Kgatitswe - 526511	M4
10020	А	EB Reduced Train Lines Check continuity between END1 90XR15 pin 60 END2 90XP25 pin 60	ОК	Goitsemodimo Kgatitswe - 526511	M4
10021	R	Both points are continuous	OK	Goitsemodimo Kgatitswe - 526511	M4
10022	А	Brake Applied Train Lines Check continuity between END1 90XR15 pin 50 END2 90XP25 pin 50	ок	Goitsemodimo Kgatitswe - 526511	M4
10023	R	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4
10024	А	Remote Isolation Train Lines Check continuity between END1 90XR15 pin 59 END2 90XP25 pin 59	ОК	Goitsemodimo Kgatitswe - 526511	M4
10025	R	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4



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Section 11 - Holding and Parking Brake

11.3 Instructions list



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11.3.1 045_PBK-Holding and Parking Brake

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Holding and Parking Brake (SPP_045)		OK		Anthonia Mabowa - 494131	M4
10002	ı	Initial Conditions		OK		Anthonia Mabowa - 494131	M4
10003	А	Using the tools list on the side of your screen, record the serial number of the manometer that will be used during this test.		ОК		Anthonia Mabowa - 494131	M4
10004	А	Check that the pressure on Test point C2.11/1 is >5bar		ок		Anthonia Mabowa - 494131	M4
10005	ı	Visual Inspection		OK		Anthonia Mabowa - 494131	M4
10006	А	Check the installation of the manual parking brake release components (lever + cable)		ок		Anthonia Mabowa - 494131	M4
10007	R	The lever is securely fixed (tight) and the cable is correctly attached to the bogie (there is no excess cable and all clamps are installed)		ОК		Anthonia Mabowa - 494131	M4
10008	ı	Circuit Breakers		ОК		Anthonia Mabowa - 494131	M4
10009	А	Close Circuit Breaker 33Q3		OK		Anthonia Mabowa - 494131	M4
10010	А	Close Circuit Breaker 33Q5		OK		Anthonia Mabowa - 494131	M4
10011	ı	Parking Brake Pressure Switch		OK		Anthonia Mabowa - 494131	M4
10012	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_RELEASE = 1.0		ОК	1	Anthonia Mabowa - 494131	M4
10013	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 0.0		ОК	0	Anthonia Mabowa - 494131	M4
10014	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakerelease = 1.0		ОК	1	Anthonia Mabowa - 494131	M4
10015	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 0.0		ОК	0	Anthonia Mabowa - 494131	M4



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		Parking Brake Applied Train Lines				
10016	Α	Check continuity between END1 90XR15 pin 77 END2 90XP25 pin 77	ОК		Anthonia Mabowa - 494131	M4
10017	R	Both points are continuous	ОК		Anthonia Mabowa - 494131	M4
10018	А	Remote Parking Command Train Lines Check continuity between END1 90XR15 pin 68 END2 90XP25 pin 68	ок		Anthonia Mabowa - 494131	M4
10019	R	Both points are continuous	ок		Anthonia Mabowa - 494131	M4
10020	I	Parking Brake Applied	ок		Anthonia Mabowa - 494131	M4
10021	I	For this section of the test, ensure that the pressure on test point C2.11/1 is ALWAYS BELOW 4.8 Bar. if it goes above, turn the Isolation cock C2.3.2 to CLOSE position to drain the air	ОК		Anthonia Mabowa - 494131	M4
10022	А	Position the Isolation cock C2.3.2 in CLOSE position. Allow the parking brake air pressure to drain to below 4.5 Bar. Use the test point C2.11/1 to verify the air pressure <4.5 Bar	ОК		Anthonia Mabowa - 494131	M4
10023	R	Pressure at test point C2.11/1 <4.5 Bar	ок		Anthonia Mabowa - 494131	M4
10024	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_RELEASE = 0.0	ОК	0	Anthonia Mabowa - 494131	M4
10025	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakerelease = 0.0	ОК	0	Anthonia Mabowa - 494131	M4
10026	А	Return the Isolation cock C2.3.2 to OPEN position	ок		Anthonia Mabowa - 494131	M4
10027	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 1.0	ОК	1	Anthonia Mabowa - 494131	M4
10028	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 1.0	ок	1	Anthonia Mabowa - 494131	M4
10029	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_DC = 0.0	ОК	0	Anthonia Mabowa - 494131	M4
10030	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakeisoldc = 0.0	ОК	0	Anthonia Mabowa - 494131	M4

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10031	R	Read Defined Variable [TT] (MPU1)li_pbk_m4parkbrakeisol = 0.0	ОК	0	Anthonia Mabowa - 494131	M4
10032	А	Position the Isolation cock C2.3.2 in CLOSE position	ок		Anthonia Mabowa - 494131	M4
10033	R	Read Defined Variable [TT] (MPU1)li_pbk_m4parkbrakeisol = 1.0	ок	1	Anthonia Mabowa - 494131	M4
10034	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 0.0	ОК	0	Anthonia Mabowa - 494131	M4
10035	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 0.0	ОК	0	Anthonia Mabowa - 494131	M4
10036	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_DC = 1.0	ОК	1	Anthonia Mabowa - 494131	M4
10037	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakeisoldc = 1.0	ОК	1	Anthonia Mabowa - 494131	M4
10038	А	Return the Isolation cock C2.3.2 to OPEN position	ок		Anthonia Mabowa - 494131	M4



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Section 12 – Air Condition

12.3 Instructions list

Document Reference GIB0000006421 Version: A0

Emission date 06/05/2024

12.3.1 057_HVA-HVAC Air Condition

I - Information NE - Not Executed A - Action R - Result

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Air Conditioning (SPP=057)		ок		Amanda Ntuli - 526239	M4
10002	I	Power Supply		ок		Amanda Ntuli - 526239	M4
10003	А	Close Circuit Breaker 57Q2		ок		Amanda Ntuli - 526239	M4
10004	А	Remove Connector 57XP1_5 from HVAC Panel		ок		Amanda Ntuli - 526239	M4
10005	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr11 = 0.0		ОК		Amanda Ntuli - 526239	M4
10006	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr21 = 0.0		ОК		Amanda Ntuli - 526239	M4
10007	R	Check battery voltage (above 80Vdc) between points 11 and 9 of the connector 57XP1_5		ОК		Amanda Ntuli - 526239	M4
10008	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr21 = 1.0		ОК		Amanda Ntuli - 526239	M4
10009	R	Check OVdc between points 11 and 9 of the connector 57XP1_5		ОК		Amanda Ntuli - 526239	M4
10010	А	Force [TT] (MPU1)lo_hva_m4hvacinhibr11 = 1.0		ОК		Amanda Ntuli - 526239	M4
10011	R	Check OVdc between points 11 and 9 of the connector 57XP1_5		ОК		Amanda Ntuli - 526239	M4
10012	R	Check 0Vdc between points 10 and 9 of the connector 57XP1_5		ОК		Amanda Ntuli - 526239	M4
10013	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr21 = 0.0		ОК		Amanda Ntuli - 526239	M4
10014	А	Force [TT]		ок		Amanda Ntuli - 526239	M4



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		(MPU1)lo_hva_m4emergventil1 = 1.0			
10015	R	Check OVdc between points 11 and 9 of the connector 57XP1_5	ОК	Amanda Ntuli - 526239	M4
10016	R	Check battery voltage (above 80Vdc) between points 10 and 9 of the connector 57XP1_5	ок	Amanda Ntuli - 526239	M4
10017	А	Release [TT] (MPU1)lo_hva_m4emergventil1	ок	Amanda Ntuli - 526239	M4
10018	А	Release [TT] (MPU1)lo_hva_m4hvacinhibr11	ОК	Amanda Ntuli - 526239	M4
10019	А	Release [TT] (MPU1)lo_hva_m4hvacinhibr21	ОК	Amanda Ntuli - 526239	M4
10020	А	Put back the connector 57XP1_5 on the HVAC panel	ОК	Amanda Ntuli - 526239	M4
10021	I	HVAC Electronic Power Supply	ОК	Amanda Ntuli - 526239	M4
10022	А	Close Circuit Breaker F1 on the HVAC Panel	ОК	Amanda Ntuli - 526239	M4
10023	А	Turn the control switch to AUTO position on the HVAC Panel	ОК	Amanda Ntuli - 526239	M4
10024	R	The HVAC electronic is ON	ОК	Amanda Ntuli - 526239	M4
10025	А	Open Circuit Breaker F1 on the HVAC Panel	ОК	Amanda Ntuli - 526239	M4
10026	R	The HVAC electronic is OFF	ОК	Amanda Ntuli - 526239	M4
10027	А	Close Circuit Breaker F1 on the HVAC Panel	ОК	Amanda Ntuli - 526239	M4
10028	I	Software Upload	ОК	Amanda Ntuli - 526239	M4
10029	I	Follow the procedure in the document below to upload software onto the HVAC electronic	ОК	Amanda Ntuli - 526239	M4
10030	А		ОК	Amanda Ntuli - 526239	M4
10031	А		× OK	Amanda Ntuli - 526239	M4
10032	I	Sensor's Grade	ОК	Amanda Ntuli - 526239	M4



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10033	I	Each temperature sensor has calibrated grade information. The sensor must be setup with this information.	ок		Amanda Ntuli - 526239	M4
10034	А	The label with sensor grade information is found inside the HVAC frame, near the filter. Inside the train, open the ceiling filter access, rotate a damper and read the label.	ОК		Amanda Ntuli - 526239	M4
10035	R	Sensor grade for HVAC Return Air (RAS) is:	ОК	2H	Amanda Ntuli - 526239	M4
10036	R	Sensor grade for HVAC Duct Air (DAS) is:	ОК	6H	Amanda Ntuli - 526239	M4
10037	R	Sensor grade for HVAC Fresh Air (FAS) is:	ОК	8	Amanda Ntuli - 526239	M4
10038	R	Sensor grade for HVAC Duct Air 2 (DAS2) is:	ок	зН	Amanda Ntuli - 526239	M4
10039	А	In the maintenance software, select the "Application settings" page and click the "Sensors" tab	ок		Amanda Ntuli - 526239	M4
10040	А	Enter the data found on the label for each grade. Then, click "Save settings".	ОК		Amanda Ntuli - 526239	M4
10041	А	Open Circuit Breaker F1 on the HVAC Panel	ОК		Amanda Ntuli - 526239	M4
10042	I	Checking 400Vac	ОК		Amanda Ntuli - 526239	M4
10043	Α	Ensure that the 400Vac Shore Supply is connected to the vehicle, else connect it	ОК		Amanda Ntuli - 526239	M4
10044	А	Close Circuit Breaker 57Q1	ОК		Amanda Ntuli - 526239	M4
10045	А	Measure 400Vac (+-5%) in the Terminal Block next to the connector '57XP1_10.A / '57XP1_10.B' on the HVAC Panel	ОК		Amanda Ntuli - 526239	M4
10046	R	400Vac (+-5%) measured	ОК		Amanda Ntuli - 526239	M4
10047	А	On the HVAC Panel check 400Vac (+-5%) between points L1- Phase R, L2- Phase S, L3- Phase T	ОК		Amanda Ntuli - 526239	M4
10048	А	On the HVAC Panel, with a phasemeter, check the correct Phase Rotation between points L1- Phase R, L2- Phase S and L3- Phase T.	ОК		Amanda Ntuli - 526239	M4



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		400Vac (+-5%) is measured between each				
10049	R	of the phases		OK	Amanda Ntuli - 526239	M4
10050	R	The phase rotation is correct between all three phases		ОК	Amanda Ntuli - 526239	M4
10051	I	Using the tools list on the side of your screen, log the details of the phasemeter used		OK	Amanda Ntuli - 526239	M4
10052	I	Saloon HVAC		ОК	Amanda Ntuli - 526239	M4
10053	I	To force any mode on HVAC, please follow the manual below to open the communication channel with the HVAC. Connection should be through the HVAC Electronic Device in the HC cubicle.	×	ОК	Amanda Ntuli - 526239	М4
10054	А	Close Circuit Breaker F1 on the HVAC Panel		ОК	Amanda Ntuli - 526239	M4
10055	R	HVAC unit turns ON and starts to work		ок	Amanda Ntuli - 526239	M4
10056	ı	Reconnect the laptop to the HVAC maintenance software using HCU Finder		ОК	Amanda Ntuli - 526239	M4
10057	R	The Exhaust fans are Turned Off (Confirm on Forced tab that Actual exhauster speed is OFF)	The state of the s	ОК	Amanda Ntuli - 526239	M4
10058	ı	Forced Mode (Saloon HVAC)		ОК	Amanda Ntuli - 526239	M4
10059	I	For the next sections, walk through the whole car and physically check (feel) that the HVAC is functioning as desired		ОК	Amanda Ntuli - 526239	M4
10060	I	In the maintenance software, select the 'Forced' tab, and use the "Required working mode" drop down box to force the following modes:		ОК	Amanda Ntuli - 526239	M4
10061	I	Ventilation Mode		ОК	Amanda Ntuli - 526239	M4
10062	А	Force Ventilation mode on the Saloon HVAC		ОК	Amanda Ntuli - 526239	M4
10063	R	All saloon HVAC units work in Ventilation mode. Not heating/cooling		ОК	Amanda Ntuli - 526239	M4
10064	R	The Exhaust fans are Turned OFF		ОК	Amanda Ntuli - 526239	M4



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10065	I	Cooling Mode	ок	Amanda Ntuli - 526239	M4
10066	Α	Force Cooling mode on the Saloon HVAC	ОК	Amanda Ntuli - 526239	M4
10067	R	All saloon HVAC units work in Cooling mode	ОК	Amanda Ntuli - 526239	M4
10068	R	The Exhaust fans are Turned OFF	ОК	Amanda Ntuli - 526239	M4
10069	I	Heating Mode	ОК	Amanda Ntuli - 526239	M4
10070	А	Force Heating mode on the Saloon HVAC	ОК	Amanda Ntuli - 526239	M4
10071	R	All saloon HVAC units work in Heating mode	ОК	Amanda Ntuli - 526239	M4
10072	R	The Exhaust fans are Turned OFF	ОК	Amanda Ntuli - 526239	M4
10073	ı	Automatic Mode	ОК	Amanda Ntuli - 526239	M4
10074	А	Force Self-Test on the Saloon HVAC	ОК	Amanda Ntuli - 526239	M4
10075	R	All saloon HVAC units work according to the mode described in the "Actual working mode"	ОК	Amanda Ntuli - 526239	M4
10076	R	The Exhaust fans are Turned OFF	ОК	Amanda Ntuli - 526239	M4
10077	I	HVAC Faults	ОК	Amanda Ntuli - 526239	M4
10078	А	Open Circuit Breaker 57Q1	ОК	Amanda Ntuli - 526239	M4
10079	R	All saloon HVAC units STOP working	ОК	Amanda Ntuli - 526239	M4
10080	А	Close Circuit Breaker 57Q1	ОК	Amanda Ntuli - 526239	M4
10081	R	All saloon HVAC units START working	ОК	Amanda Ntuli - 526239	M4
10082	А	In the maintenance software, select the "Alarms / Warnings" tab	ОК	Amanda Ntuli - 526239	M4
10083	А	Ensure there are no active faults on the HVAC	ОК	Amanda Ntuli - 526239	M4
10084	R	No active faults identified on the HVAC unit	ОК	Amanda Ntuli - 526239	M4



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Section 13 - Fire Protection

13.3 Instructions list

13.3.1 067_FSD-Fire Protection

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Fire Protection System (SPP=067)		ок		Amanda Ntuli - 526239	M4
10002	ı	Fire Detection Train Lines		ок		Amanda Ntuli - 526239	M4
10003	А	Fire Detection Train Lines Check continuity between END1 90XR14 pin 21 END2 90XP24 pin 21		ок		Amanda Ntuli - 526239	M4
10004	R	Both points are continuous		ОК		Amanda Ntuli - 526239	M4
10005	ı	Continuity Test		ОК		Amanda Ntuli - 526239	M4
10006	I	The following steps are continuity tests between the two points described in each step. Use a multimeter for this test.		ОК		Amanda Ntuli - 526239	M4
10007	А	From: [(local: +END1 -90XR13.B (pin 4))] to: [-Inter-connector (local: +END2 - 90XP23.b pin 4)]		ОК		Amanda Ntuli - 526239	M4
10008	А	From : [(local: +END1 -90XR13.B (pin 5))] to: [-Inter-connector (local: +END2 - 90XP23.b pin 5)]		ОК		Amanda Ntuli - 526239	M4
10009	А	From: [(local: +END1 -90XR13.A (pin 7))] to: [-Inter-connector (local: +END2 - 90XP23.a pin 7)]		ОК		Amanda Ntuli - 526239	M4
10010	А	From : [(local: +END1 -90XR13.A (pin 8))] to: [-Inter-connector (local: +END2 - 90XP23.a pin 8)]		ок		Amanda Ntuli - 526239	M4



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Section 14 - Traction and Electric Brake

14.3 Instructions list



Serial Tests Report TS219 - M4 - VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

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14.3.1 033_TRC-Traction and Electric Brake

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Traction and Electric Brake (SPP=033)		ок		Anthonia Mabowa - 494131	M4
10002	ı	Circuit Breakers and Configuration		ОК		Anthonia Mabowa - 494131	M4
10003	А	Close Circuit Breaker 33Q2		ОК		Anthonia Mabowa - 494131	M4
10004	А	Close Circuit Breaker 33Q4		ОК		Anthonia Mabowa - 494131	M4
10005	А	Close Circuit Breaker 33Q5		ОК		Anthonia Mabowa - 494131	M4
10006	ı	Circuit Breaker 33Q1 and 33Q3 must be Opened		ОК		Anthonia Mabowa - 494131	M4
10007	I	110Vdc Normal Traction EL Train Line Apply bridge piece between END2 90XP25 pin 49 and pin 42		ОК		Anthonia Mabowa - 494131	M4
10008	А	Close Circuit Breaker 33Q1		ок		Anthonia Mabowa - 494131	M4
10009	А	Close Circuit Breaker 33Q3		ОК		Anthonia Mabowa - 494131	M4
10010	R	Read Defined Variable [TT] (TBCU4)LI_CAR_ID4 = 1.0		ок	1	Anthonia Mabowa - 494131	M4
10011	I	The TBCU should appear on TCMS network on DDU screen		ок		Anthonia Mabowa - 494131	M4
10012	ı	Train Lines		ок		Anthonia Mabowa - 494131	M4
10013	А	Forward Train Lines Check continuity between END1 90XR15 pin 25 END2 90XP25 pin 25		ОК		Anthonia Mabowa - 494131	M4
10014	R	Both points are continuous		ок		Anthonia Mabowa - 494131	M4
10015	А	Reverse Train Lines Check continuity between END1 90XR15 pin 30 END2 90XP25 pin 30		ок		Anthonia Mabowa - 494131	M4



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10016	R	Both points are continuous	ОК	Anthonia Mabowa - 494131	M4
10017	А	Traction Train Lines Check continuity between END1 90XR15 pin 31 END2 90XP25 pin 31	ОК	Anthonia Mabowa - 494131	M4
10018	R	Both points are continuous	ОК	Anthonia Mabowa - 494131	M4
10019	А	No Brake Train Lines Check continuity between END1 90XR15 pin 32 END2 90XP25 pin 32	ОК	Anthonia Mabowa - 494131	M4
10020	R	Both points are continuous	ОК	Anthonia Mabowa - 494131	M4
10021	А	Traction Interlock Bypass Train Lines Check continuity between END1 90XR14 pin 6 END2 90XP24 pin 6	ОК	Anthonia Mabowa - 494131	M4
10022	R	Both points are continuous	ОК	Anthonia Mabowa - 494131	M4
10023	А	Traction Interlock Train Lines Check continuity between END1 90XR15 pin 41 END2 90XP25 pin 41 and -10XP12_XCB2 pin 8	ОК	Anthonia Mabowa - 494131	M4
10024	R	All pins are continuous	ОК	Anthonia Mabowa - 494131	M4
10025	I	110Vdc Normal Traction EL Train Line Remove bridge piece on END2 90XP25 pin 49 and pin 42	ОК	Anthonia Mabowa - 494131	M4
10026	ı	Coolant Liquid	ОК	Anthonia Mabowa - 494131	M4
10027	А	Check that the coolant level is at least 1/2 of the sight glass level indicator	ОК	Anthonia Mabowa - 494131	M4
10028	R	Coolant Liquid Level is OK	ОК	Anthonia Mabowa - 494131	M4
10029	I	End of Test	ОК	Anthonia Mabowa - 494131	M4



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Section 15 - Passenger Doors

15.3 Instructions list



Serial Tests Report TS219 - M4 - VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006421 Version: A0

Emission date 06/05/2024

15.3.1 050_DOR-Passenger Doors

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Passenger Doors (SPP=050)		ОК		Goitsemodimo Kgatitswe - 526511	M4
10002	ı	Initial conditions		ОК		Goitsemodimo Kgatitswe - 526511	M4
10003	ı	110Vdc Normal power supply is connected to the vehicle and ON		ОК		Goitsemodimo Kgatitswe - 526511	M4
10004	ı	Circuit Breakers		ОК		Goitsemodimo Kgatitswe - 526511	M4
10005	А	Close Circuit Breaker 50Q1		ОК		Goitsemodimo Kgatitswe - 526511	M4
10006	R	DCU 1 is powered ON		ОК		Goitsemodimo Kgatitswe - 526511	M4
10007	R	Check on the DDU that DCU1 is online		OK		Goitsemodimo Kgatitswe - 526511	M4
10008	А	Close Circuit Breaker 50Q2		ОК		Goitsemodimo Kgatitswe - 526511	M4
10009	R	DCU 2 is powered ON		ОК		Goitsemodimo Kgatitswe - 526511	M4
10010	R	Check on the DDU that DCU2 is online		ОК		Goitsemodimo Kgatitswe - 526511	M4
10011	А	Close Circuit Breaker 50Q3		ОК		Goitsemodimo Kgatitswe - 526511	M4
10012	R	DCU 3 is powered ON		ОК		Goitsemodimo Kgatitswe - 526511	M4
10013	R	Check on the DDU that DCU3 is online		ОК		Goitsemodimo Kgatitswe - 526511	M4
10014	Α	Close Circuit Breaker 50Q4		ОК		Goitsemodimo Kgatitswe - 526511	M4
10015	R	DCU 4 is powered ON		ОК		Goitsemodimo Kgatitswe - 526511	M4
10016	R	Check on the DDU that DCU4 is online		ОК		Goitsemodimo Kgatitswe - 526511	M4
10017	А	Close Circuit Breaker 50Q5		ОК		Goitsemodimo Kgatitswe - 526511	M4
10018	R	DCU 5 is powered ON		ОК		Goitsemodimo Kgatitswe - 526511	M4
10019	R	Check on the DDU that DCU5 is online		ОК		Goitsemodimo Kgatitswe - 526511	M4
10020	А	Close Circuit Breaker 50Q6		ОК		Goitsemodimo Kgatitswe - 526511	M4



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10021	R	DCU 6 is powered ON	ок	Goitsemodimo Kgatitswe - 526511	M4
10022	R	Check on the DDU that DCU6 is online	ОК	Goitsemodimo Kgatitswe - 526511	M4
10023	А	Close Circuit Breaker 50Q7	ок	Goitsemodimo Kgatitswe - 526511	M4
10024	I	Car ID Code	ОК	Goitsemodimo Kgatitswe - 526511	M4
10025	А	Using the DDU on the test bench, check that all the doors on M4 are available - as in the picture below	ОК	Goitsemodimo Kgatitswe - 526511	M4
10026	R	All doors are available	ок	Goitsemodimo Kgatitswe - 526511	M4
10027	I	Train Lines and Safety Loop	ОК	Goitsemodimo Kgatitswe - 526511	M4
10028	А	ERTMS Auth Left Train Lines Check continuity between END1 90XR15 pin 44 END2 90XP25 pin 44	ОК	Goitsemodimo Kgatitswe - 526511	M4
10029	R	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4
10030	А	ERTMS Auth Right Train Lines Check continuity between END1 90XR15 pin 47 END2 90XP25 pin 47	ОК	Goitsemodimo Kgatitswe - 526511	M4
10031	R	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4
10032	А	Doors Open Train Lines Check continuity between END1 90XR15 pin 66 END2 90XP25 pin 66	ОК	Goitsemodimo Kgatitswe - 526511	M4
10033	R	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4
10034	А	Door Close Right Train Lines Check continuity between END1 90XR15 pin 78 END2 90XP25 pin 78	ОК	Goitsemodimo Kgatitswe - 526511	M4
10035	А	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4
10036	Α	Door Close Left Train Lines Check continuity between END1 90XR15 pin 79	ОК	Goitsemodimo Kgatitswe - 526511	M4



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		END2 90XP25 pin 79			
10037	R	Both points are continuous	OK	Goitsemodimo Kgatitswe - 526511	M4
10038	А	Door Auth Left Train Lines Check continuity between END1 90XR15 pin 85 END2 90XP25 pin 85	OK	Goitsemodimo Kgatitswe - 526511	M4
10039	R	Both points are continuous	OK	Goitsemodimo Kgatitswe - 526511	M4
10040	А	Door Auth Right Train Lines Check continuity between END1 90XR15 pin 84 END2 90XP25 pin 84	OK	Goitsemodimo Kgatitswe - 526511	M4
10041	R	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4
10042	А	V<3km/h Train Lines Check continuity between END1 90XR15 pin 29 END2 90XP25 pin 29	ОК	Goitsemodimo Kgatitswe - 526511	M4
10043	R	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4
10044	А	Door Auth Left Train Lines Check continuity between END1 90XR15 pin 85 END2 90XP25 pin 85	ОК	Goitsemodimo Kgatitswe - 526511	M4
10045	R	Both points are continuous	ок	Goitsemodimo Kgatitswe - 526511	M4
10046	А	Door Auth Right Train Lines Check continuity between END1 90XR15 pin 84 END2 90XP25 pin 84	ОК	Goitsemodimo Kgatitswe - 526511	M4
10047	R	Both points are continuous	ок	Goitsemodimo Kgatitswe - 526511	M4
10048	А	Safety Doors Loop Train Lines Check continuity between END1 90XR15 pin 96 END2 90XP25 pin 96	OK	Goitsemodimo Kgatitswe - 526511	M4
10049	R	Both points are continuous	ОК	Goitsemodimo Kgatitswe - 526511	M4



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10050	I	Left Side Doors	ОК		Goitsemodimo Kgatitswe - 526511	M4
10051	I	Door 1	ОК		Goitsemodimo Kgatitswe - 526511	M4
10052	I	Use bridge pieces to apply voltage on the passenger door mechanism to simulate the following signals: - Door Auth Left - Door Open Left - V<3km/h	ОК		Goitsemodimo Kgatitswe - 526511	M4
10053	А	Apply bridge pieces on 50XP1_X11 between slot 2,3,4 and 15.	ок		Goitsemodimo Kgatitswe - 526511	M4
10054	А	Force [TT] (MPU1)lo_dor_m4opendoorleft = 1.0	ОК		Mphato Mphahlele - 480716	M4
10055	R	Check that the door opens in 3 sec (+1/-0)	ОК		Mphato Mphahlele - 480716	M4
10056	R	Check that the GREEN leds on both sides of the door blink while the door opens [Safety Request: Prasa8-05]	ОК		Mphato Mphahlele - 480716	M4
10057	I	Door Opening Gap	ок		Mphato Mphahlele - 480716	M4
10058	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Mphato Mphahlele - 480716	M4
10059	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1392	Mphato Mphahlele - 480716	M4
10060	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Mphato Mphahlele - 480716	M4
10061	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1405	Mphato Mphahlele - 480716	M4
10062	Α	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Mphato Mphahlele - 480716	M4
10063	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1398	Mphato Mphahlele - 480716	M4
10064	I	Door 3	ок		Mphato Mphahlele - 480716	M4
10065	Α	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Mphato Mphahlele - 480716	M4



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10081	А	Use bridge pieces to apply voltage on the passenger door mechanism to simulate the following signals: - Door Auth Right - Door Open Right	OK		Mphato Mphahlele - 480716	M4
10080	I	Door 2	ОК		Mphato Mphahlele - 480716	M4
10079	ı	Right Side Doors	ок		Mphato Mphahlele - 480716	M4
10078	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1398	Mphato Mphahlele - 480716	M4
10077	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Mphato Mphahlele - 480716	M4
10076	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1404	Mphato Mphahlele - 480716	M4
10075	Α	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Mphato Mphahlele - 480716	M4
10074	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1393	Mphato Mphahlele - 480716	M4
10073	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Mphato Mphahlele - 480716	M4
10072	I	Door Opening Gap	ок		Mphato Mphahlele - 480716	M4
10071	I	Door 5	ок		Mphato Mphahlele - 480716	M4
10070	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1395	Mphato Mphahlele - 480716	M4
10069	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Mphato Mphahlele - 480716	M4
10068	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1400	Mphato Mphahlele - 480716	M4
10067	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Mphato Mphahlele - 480716	M4
10066	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1390	Mphato Mphahlele - 480716	M4



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10082	Α	Apply bridge pieces on 50XP2_X11 between slot 2,3,4 and 15.	ОК		Mphato Mphahlele - 480716	M4
10083	А	Force [TT] (MPU1)lo_dor_m4opendoorright = 1.0	ок		Mphato Mphahlele - 480716	M4
10084	R	Check that the door opens in 3 sec (+1/-0)	ОК		Mphato Mphahlele - 480716	M4
10085	R	Check that the GREEN leds on both sides of the door blink while the door opens [Safety Request: Prasa8-05]	ок		Mphato Mphahlele - 480716	M4
10086	I	Door Opening Gap	ок		Mphato Mphahlele - 480716	M4
10087	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door).	ок		Mphato Mphahlele - 480716	M4
10088	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1392	Mphato Mphahlele - 480716	M4
10089	Α	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Mphato Mphahlele - 480716	M4
10090	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1405	Mphato Mphahlele - 480716	M4
10091	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Mphato Mphahlele - 480716	M4
10092	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1396	Mphato Mphahlele - 480716	M4
10093	I	Door 4	ОК		Mphato Mphahlele - 480716	M4
10094	I	Door Opening Gap	ОК		Mphato Mphahlele - 480716	M4
10095	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Mphato Mphahlele - 480716	M4
10096	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1394	Mphato Mphahlele - 480716	M4
10097	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Mphato Mphahlele - 480716	M4



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10098	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1406	Mphato Mphahlele - 480716	M4
10099	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Mphato Mphahlele - 480716	M4
10100	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1399	Mphato Mphahlele - 480716	M4
10101	I	Door 6	ок		Mphato Mphahlele - 480716	M4
10102	I	Door Opening Gap	ок		Mphato Mphahlele - 480716	M4
10103	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Mphato Mphahlele - 480716	M4
10104	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1393	Mphato Mphahlele - 480716	M4
10105	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Mphato Mphahlele - 480716	M4
10106	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1400	Mphato Mphahlele - 480716	M4
10107	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Mphato Mphahlele - 480716	M4
10108	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1396	Mphato Mphahlele - 480716	M4
10109	I	Obstacle Detection	ОК		Mphato Mphahlele - 480716	M4
10110	А	Position an obstacle on the floor in the centre of the door closing line for all the doors	ОК		Mphato Mphahlele - 480716	M4
10111	А	Remove the bridge piece on 50XP1_X11 pin 2	ОК		Mphato Mphahlele - 480716	M4
10112	А	Remove the bridge piece on 50XP2_X11 pin 2	ок		Mphato Mphahlele - 480716	M4
10113	R	The doors will hit the obstacle, reopen and try to close again 3 times. On the third attempt it will stop and stand ajar - free to be opened manually	ок		Mphato Mphahlele - 480716	M4



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10114	А	Safety Doors Loop Train Lines Check continuity between END1 90XR15 pin 96 END2 90XP25 pin 96	ок	Mphato Mphahlele - 480716	M4
10115	R	There is no continuity between the two points	ок	Mphato Mphahlele - 480716	M4
10116	А	Put back the bridge piece on 50XP1_X11 pin 2	ок	Mphato Mphahlele - 480716	M4
10117	Α	Put back the bridge piece on 50XP2_X11 pin 2	ок	Mphato Mphahlele - 480716	M4
10118	R	The door opens fully	ОК	Mphato Mphahlele - 480716	M4
10119	А	Remove the obstacle	ок	Mphato Mphahlele - 480716	M4
10120	Α	Release [TT] (MPU1)lo_dor_m4opendoorleft	ок	Mphato Mphahlele - 480716	M4
10121	Α	Release [TT] (MPU1)lo_dor_m4opendoorright	ок	Mphato Mphahlele - 480716	M4
10122	А	Remove the bridge pieces on connector 50XP1_X11	ок	Mphato Mphahlele - 480716	M4
10123	А	Remove the bridge pieces on connector 50XP2_X11	ОК	Mphato Mphahlele - 480716	M4



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Section 16 - Vehicle Normalization

16.3 Instructions list



Document Reference GIB0000006421 Version: A0

Emission date 06/05/2024

16.3.1 093_NORM-Vehicle Normalization

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Initial Conditions		ок		Amanda Ntuli - 526239	M4
10002	1	This inspection must be performed by the EPU/Acting EPU Manager on shift		ОК		Amanda Ntuli - 526239	M4
10003	ı	The VFT procedures are all completed		ОК		Amanda Ntuli - 526239	M4
10004	ı	Vehicle Normalization Check		ОК		Amanda Ntuli - 526239	M4
10005	R	On LV3 all Circuit Breakers are installed and secured		ОК		Amanda Ntuli - 526239	M4
10006	R	On LV3 all Dataplugs are installed, tightened and earth braids are fastened		OK		Amanda Ntuli - 526239	M4
10007	R	On LV3 all Connectors are tightened		ОК		Amanda Ntuli - 526239	M4
10008	R	On LV3 there are no missing components, device, wiring or connectors.		ОК		Amanda Ntuli - 526239	M4
10009	R	On LV6 all Dataplugs are installed, tightened and earth braids are fastened		ОК		Amanda Ntuli - 526239	M4
10010	R	On LV6 all Connectors are tightened		ОК		Amanda Ntuli - 526239	M4
10011	R	On LV6 there are no missing components, device, wiring or connectors.		ОК		Amanda Ntuli - 526239	M4
10012	R	On HC Cubicle the Controller is installed and properly tightened and its connectors are tightened		ОК		Amanda Ntuli - 526239	M4
10013	R	All DCUs are properly installed and secured		OK		Amanda Ntuli - 526239	M4
10014	R	All Internal Displays are properly installed and secured		ОК		Amanda Ntuli - 526239	M4
10015	R	All Light Covers are properly installed		OK		Amanda Ntuli - 526239	M4
10016	R	All Saloon Fire Detectors are properly installed and secured		ОК		Amanda Ntuli - 526239	M4



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10017	R	All covers are normalised inside the car	ОК	Amanda Ntuli - 526239	M4
10018	R	On the Underframe, TBCU Agate is installed and properly tightened	ок	Amanda Ntuli - 526239	M4
10019	R	On the Underframe, Speed Sensors are installed and properly tightened	ОК	Amanda Ntuli - 526239	M4
10020	R	On the LVB, all Circuit Breakers are installed and properly tightened	ОК	Amanda Ntuli - 526239	M4
10021	R	On the LVB, all Relays and Timers are installed and properly tightened	ОК	Amanda Ntuli - 526239	M4
10022	R	On the LVB, BRIOMs are installed and properly tightened	ОК	Amanda Ntuli - 526239	M4
10023	R	On the LVB there are no missing components, device, wiring or connectors.	ОК	Amanda Ntuli - 526239	M4
10024	R	On the Underframe, all Connectors are tightened	ОК	Sizwe Sibanyoni - 484647	M4
10025	R	All underframe covers are normalised	ОК	Sizwe Sibanyoni - 484647	M4
10026	R	On END1 the Octopus cables are disconnected from the car and properly stored.	ОК	Sizwe Sibanyoni - 484647	M4
10027	R	On END2 the Octopus cables are disconnected from the car and properly stored.	ОК	Sizwe Sibanyoni - 484647	M4
10028	R	The Test Bench is switched OFF and the Octopus cables are disconnected and properly stored	ОК	Sizwe Sibanyoni - 484647	M4
10029	R	ALL P.Os of this car are closed	ОК	Sizwe Sibanyoni - 484647	M4
10030	ı	End Of Test	ОК	Sizwe Sibanyoni - 484647	M4



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Section 17 - Report summaries

17.2 Results status

Test Instruction Sheet	Compliant	Incomplete	Non-compliant
Vehicle Normalization	Х		
Train Ground Communication	Х		
Traction and Electric Brake	Х		
TCMS Network	Х		
Service Brake	Х		
Rescue Mode and Emergency Disconnection	Х		
Passenger Doors	Х		
PACIS System	Х		
Internal Lighting	Х		
Holding and Parking Brake	Х		
Fire Protection	Х		
Energy Distribution	Х		
Emergency Brake	Х		
Cabin Control	Х		
Air Condition	Х		

17.3 Tools used

Function	Tool name	Tool number	Next Calibration date
015_NRG	Phasemeter	Phasemeter	8/25/2024
027_ERM	Multimeter	Multimeter 6	8/23/2024
033_TRC	Multimeter	Multimeter 6	8/23/2024
040_SBK	Manometer	Manometer	7/31/2024
045_PBK	Manometer	Manometer	7/31/2024
067_FSD	Multimeter	Multimeter 6	8/23/2024



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Vehicle	Equipment	Expected version	Version loaded
M4			