Tra	ain #	236	TS#	EM 01 20 236	TC1	M1 M2	M3 M4	Process Stage	PC10	Inspector	PRASA	and Gibela	Date	07/26/2024	Page	1 of 1	
Item		Demerit Class Defect Description					Localisation Interior, underframe, roof etc	End [1] or [2]	Side Left [L] or Right [R]	(Ready to fix/	tion Required Part needed/ NCR/ Work juired for special process rework)	Dep Pme,Ops, Warehouse,Design,SQ A	GIBELA Sign-off	PRASA Sign-off			
	Quality Declarations																
1	Missing part - Wiper controller units. Retrofit to be done in Wolmerton before High Speed Test						EXT				Retrofit	OPS					
	Engineering Defects																
1			Traction mo M2 Axle 4 M1 Axle 1	otor cables too clos	se to axl	e:				U/F	2	С	As Pe	r DPM Discussion	ENG		
2	1/4 windows screws has discoloration					EXT	1+2	L+R	As Pe	r DPM Discussion	ENG						
	Quality Defects																
1		С	TC1,TC2 Fo	otrest not going up	р					INT	1	С		NCR	SQA		
2	C Scratches on upper and lower body					EXT	1+2	L+R		RTF	CBS						
3		C M1 Line inductor sticker is damaged					U/F	2	L		NCR	SQA					
4	Side cover gap is more than 3.5 mm: TC2 HC side cover C M3 LV6 side cover M2 LV4 side cover M2 HC side cover				INT	1+2	L+R		NCR	SQA							
5	5 C M4 End 2 brake resistor protection plastic not removed on warning sign						ROOF	2	R		RTF	OPS					
6	6 C TC2 End 2 centre ceiling edge is damaged					INT	2	С		NCR	SQA						
7	7 C M3 Blue seat has a chip and need polishing by window 4 and 11					INT	2	L+2		RTF	OPS						
	Date										*						

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