30/05/2022

Trai	in#	225	TS#	EM 01 20 225	TC1	M1	M2 N	M3 M4	Process Stage	PC10	Inspector	PRASA	and Gibela	Date	6/5/2024	Page	1 of 1	
Item		Demerit Class	Defect Description								Localisation Interior, underframe, roof etc	End [1] or [2]	Side Left [L] or Right [R]	Action Required (Ready to fix/Part needed/ NCR/ Work instruction required for special process rework)		Dep Pme,Ops, Warehouse,Design,SQ A	GIBELA Sign-off	PRASA Sign-off
												Quality D	eclarations					
1		C Top end lining PIS cover has marks on M2 and TC1									INT	1	С	NCR		OPS		
												Testing	Defects					
												Engineeri	ng Defects					
1		С	M2,M3 Ax	e 1 cables too clo	se to axl	le					U/F	1	С	As per DPM Discussion ENGINEERING		ENGINEERING		
2			TC2 Draught screen rattling by window 7/ door 5 M4 by window 4/door 2								INT	2	L+R		RTF	ENGINEERING	Apply current containement(TBA	
3		С	1/4 window screws discoloration (GENERAL)								EXT	1+2	L+R	As pe	er DPM Discussion	ENGINEERING		
												Quality	Defects					
1		С	C M2 Window 4 has white marks								EXT	2	R		RTF	SQA		
2		C M4 Fairing above window 3 is scratched									EXT	2	L		RTF	CBS		
3		C M4 Door 5 RHS trimming has scratches									INT	2	L		RTF	BFG		
4		C TC2 Wheelchair area panel the gap is too big									INT	2	R		RTF	FITTING		
5		C M2 luggage rack top bracket has casting defect									INT	2	L		RTF	OPS		
6	C Scratches on Sidewall										EXT	1+2	L+R		RTF	CBS		·
	Date 9/11/2023								1023									

Defects Report

GIB0000000380

GIBELO

Rev A1